

8-1960

# Photoproduction of calcium-47\*

M. S. Foster  
*Iowa State University*

D. L. Weaver  
*Iowa State University*

A. F. Voigt  
*Iowa State University*

Follow this and additional works at: [http://lib.dr.iastate.edu/ameslab\\_isreports](http://lib.dr.iastate.edu/ameslab_isreports)



Part of the [Chemistry Commons](#)

---

## Recommended Citation

Foster, M. S.; Weaver, D. L.; and Voigt, A. F., "Photoproduction of calcium-47\*" (1960). *Ames Laboratory Technical Reports*. 27.  
[http://lib.dr.iastate.edu/ameslab\\_isreports/27](http://lib.dr.iastate.edu/ameslab_isreports/27)

This Report is brought to you for free and open access by the Ames Laboratory at Iowa State University Digital Repository. It has been accepted for inclusion in Ames Laboratory Technical Reports by an authorized administrator of Iowa State University Digital Repository. For more information, please contact [digirep@iastate.edu](mailto:digirep@iastate.edu).

---

# Photoproduction of calcium-47\*

## Abstract

The irradiation of highly enriched Ca 48co3 with a bremsstrahlung beam of maximum energy 46 Mev produced Ca47 with a yield of 1. 1 to 3 . 0 uc/mg Ca48 at half-saturation. The half-life of a sample measured through aluminum absorber to eliminate the contribution by the sc47 daughter was  $4. 51 \pm 0 . 02$  days . By comparison with the Cu63(  $\gamma$ , n)Cu62 reaction the integrated cross section from 0 to 46 Mev for the sum of the reactions ca48(  $\gamma$ , n)Ca47 and Ca48(  $\gamma$ , p)K47 was calculated to be 29 Mev-mbarn. The Ca46 content of the sample calculated to the end of the bombardment was, . 0. 040/o, probably the result of the Ca 48 (  $\gamma$ ; 3n) and (  $\gamma$ , p2n) reactions.

## Disciplines

Chemistry

Iowa  
SUST  
AL  
RDR  
IS-  
184

IS-184 ✓

THE JOHNS HOPKINS UNIVERSITY  
WITHDRAWN FROM  
THE JOHNS HOPKINS UNIVERSITY (4)  
LIBRARY

PHOTOPRODUCTION OF CALCIUM-47\*

by

M. S. Foster, D. L. Weaver  
and A. F. Voigt

AMES LABORATORY  
RESEARCH AND DEVELOPMENT REPORT  
U.S.A.E.C.



IOWA  
STATE  
UNIVERSITY



UNCLASSIFIED

IS-184

Chemistry-Radiation and Radiochemistry (UC-7)  
TID 4500, August 1, 1959

UNITED STATES ATOMIC ENERGY COMMISSION  
Research and Development Report

PHOTOPRODUCTION OF CALCIUM-47\*

by

M. S. Foster, D. L. Weaver  
and A. F. Voigt

August 1960

Ames Laboratory  
at  
Iowa State University of Science and Technology  
F. H. Spedding, Director  
Contract W-7405 eng-82

UNCLASSIFIED

This report is distributed according to the category Chemistry-Radiation and Radiochemistry (UC-7) as listed in TID-4500, August 1, 1959.

Legal Notice

This report was prepared as an account of Government sponsored work. Neither the United States, nor the Commission, nor any person acting on behalf of the Commission:

- A. Makes any warranty of representation, express or implied, with respect to the accuracy, completeness, or usefulness of the information contained in this report, or that the use of any information, apparatus, method, or process disclosed in this report may not infringe privately owned rights; or
- B. Assumes any liabilities with respect to the use of, or for damages resulting from the use of any information, apparatus, method, or process disclosed in this report.

As used in the above, "person acting on behalf of the Commission" includes any employee or contractor of the Commission, or employee of such contractor, to the extent that such employee or contractor of the Commission, or employee of such contractor prepares, disseminates, or provides access to, any information pursuant to his employment or contract with the Commission, or his employment with such contractor.

Printed in USA. Price \$ 0.50 . Available from the

Office of Technical Services  
U. S. Department of Commerce  
Washington 25, D. C.

## CONTENTS

Page

ABSTRACT. . . . .	5
INTRODUCTION . . . . .	6
EXPERIMENTAL . . . . .	7
First Irradiation. . . . .	7
Second Irradiation. . . . .	9
CALCULATIONS. . . . .	9
First Irradiation. . . . .	10
Second Irradiation. . . . .	14
CONCLUSIONS. . . . .	14
ACKNOWLEDGEMENT . . . . .	16



## PHOTOPRODUCTION OF CALCIUM-47\*

M. S. Foster, D. L. Weaver and A. F. Voigt

## ABSTRACT

The irradiation of highly enriched  $\text{Ca}^{48}\text{CO}_3$  with a bremsstrahlung beam of maximum energy 46 Mev produced  $\text{Ca}^{47}$  with a yield of 1.1 to 3.0  $\mu\text{c}/\text{mg Ca}^{48}$  at half-saturation. The half-life of a sample measured through aluminum absorber to eliminate the contribution by the  $\text{Sc}^{47}$  daughter was  $4.51 \pm 0.02$  days. By comparison with the  $\text{Cu}^{63}(\gamma, n)\text{Cu}^{62}$  reaction the integrated cross section from 0 to 46 Mev for the sum of the reactions  $\text{Ca}^{48}(\gamma, n)\text{Ca}^{47}$  and  $\text{Ca}^{48}(\gamma, p)\text{K}^{47}$  was calculated to be 29 Mev-mbarn. The  $\text{Ca}^{46}$  content of the sample calculated to the end of the bombardment was  $\sim 0.04\%$ , probably the result of the  $\text{Ca}^{48}(\gamma, 3n)$  and  $(\gamma, p2n)$  reactions.

---



## INTRODUCTION

The production of radiochemically pure  $\text{Ca}^{47}$  for use as a tracer in medicine, agriculture and industry is of considerable interest.<sup>(1)</sup> Because of the presence at this Institute of a synchrotron capable of producing x-rays of 70 Mev energy, the possibility of producing  $\text{Ca}^{47}$  by a  $\gamma$ -n reaction on  $\text{Ca}^{48}$  was suggested by Oak Ridge National Laboratory. The use of isotopically pure  $\text{Ca}^{48}$  would lead to  $\text{Ca}^{47}$  essentially uncontaminated with  $\text{Ca}^{45}$ .

Several methods have been used for the production of  $\text{Ca}^{47}$ , including neutron irradiation of  $\text{Ca}^{46}$ ,<sup>(2-5)</sup> spallation reactions on copper, iron, vanadium and chromium,<sup>(4, 6-8)</sup> and other charged particle re-

---

<sup>1</sup> Report of Second Consultant's Meeting on Calcium-47, IAEA, Vienna, December 1959 (unpublished).

<sup>2</sup> L. G. Cook and K. D. Shafer, Phys. Rev. 90, 1121 (1953).

<sup>3</sup> J. M. Cork, J. M. LeBlanc, M. K. Brice and W. H. Nester, Phys. Rev. 92, 367 (1953).

<sup>4</sup> L. J. Lidofsky and V. K. Fischer, Phys. Rev. 104, 759 (1956).

<sup>5</sup> W. S. Lyon and T. H. Handley, Phys. Rev. 100, 1280 (1955).

<sup>6</sup> R. E. Batzel, D. R. Miller and G. T. Seaborg, Phys. Rev. 84, 671 (1951).

<sup>7</sup> G. Rudstam, P. C. Stevenson and R. L. Folger, Phys. Rev. 87, 358 (1952).

<sup>8</sup> L. Marquez, Phys. Rev. 92, 1511 (1953).

actions.<sup>(5, 9)</sup> In most of these processes  $\text{Ca}^{45}$  is produced as an unwanted by-product. The only reported production of  $\text{Ca}^{47}$  by a  $\gamma$ -n reaction was in work done at the Royal Marsden Hospital, London.<sup>(1)</sup> In those experiments, calcium irradiated with electron-synchrotron bremsstrahlung of maximum energy 22 Mev, gave a yield of 0.1 microcuries of  $\text{Ca}^{47}$  per gram of  $\text{Ca}^{48}$  at infinite irradiation time.

### EXPERIMENTAL

Oak Ridge National Laboratory provided on loan 125 mg of calcium carbonate with the following isotopic composition in atomic percent:

$\text{Ca}^{40}$	4.1
$\text{Ca}^{42}$	0.09
$\text{Ca}^{43}$	<0.05
$\text{Ca}^{44}$	0.2
$\text{Ca}^{46}$	<0.05
$\text{Ca}^{48}$	$95.6 \pm 0.1$

Two irradiations of this material were performed with the Iowa State University electron-synchrotron.

#### First Irradiation

The enriched  $\text{CaCO}_3$  was irradiated in a cylindrical holder of non-

---

<sup>9</sup> A. H. W. Aten, Jr., E. Grauell and W. J. van Dijk, *Physica* 19, 1049 (1953).

magnetic stainless steel. The holder was 3/8 in. in diameter and had a 1/8 in. hole drilled across the cylinder near the end. The  $\text{CaCO}_3$  was packed in this hole which was then closed with two plugs of the same steel. The holder was inserted into a stainless steel probe which extended into the donut of the synchrotron. At the time of the irradiation the maximum energy of the synchrotron was  $46 \pm 2$  Mev.

On March 17, 1960, the  $\text{Ca}^{48}\text{CO}_3$  was dried for three hours at  $105^\circ\text{C}$  and 44.6 mg were loaded into the holder and irradiated for 68.8 hours.

After irradiation a portion of the material (37.2 mg) was transferred to a Plexiglas holder and counted in a Los Alamos-Sugarman Proportional Counter backed by a Radiation Counter Laboratory pulse amplifier and scaler. The window of the counter tube was  $1.8 \text{ mg/cm}^2$  aluminized Mylar film and the counting gas was methane. The sample was counted with no added absorber and with  $278 \text{ mg/cm}^2$  Al added absorber twice daily for 5 half-lives of  $\text{Ca}^{47}$ . A  $\text{Sr}^{90}\text{-Y}^{90}$  sample standardized in a  $4\pi$  counter was mounted identically and counted during each period in order to normalize the calcium counting rates and to obtain an approximate geometry factor.

In order to obtain an approximate value for the cross-section, a separate irradiation under the same geometry was made on copper metal in the form of discs. These were counted in the same system

and with the same geometry. After the irradiated calcium had decayed through 23 half-lives of  $\text{Ca}^{47}$  it was again counted in order to determine the yield of  $\text{Ca}^{45}$ .

#### Second Irradiation

A modification of the synchrotron designed to provide a more intense beam and cover a larger volume of the sample prompted the second irradiation. A different but similar holder was used to contain 33 mg of the material previously irradiated. The activity in this material had by this time (July 8, 1960) decayed to about 600 dpm. It was irradiated for four hours on July 9 and a portion of it was again transferred to a Plexiglas holder for counting. The counting system was similar to that used for the first irradiation.

#### CALCULATIONS

Since  $\text{Ca}^{47}$  decays to  $\text{Sc}^{47}$  which is also a beta emitter, the measurement of the yield of  $\text{Ca}^{47}$  in any nuclear process must take account of the relative counting efficiencies of the various beta groups. The decay scheme of  $\text{Ca}^{47}$  <sup>(10)</sup> shows a 1.94 Mev beta in 17% abundance and a 0.66 Mev beta (83%). In the decay of  $\text{Sc}^{47}$  there is a 0.44 Mev

---

<sup>10</sup> D. Strominger, J. M. Hollander and G. T. Seaborg, Rev. Mod. Phys. 30, 585 (1958).

beta (60%) and a 0.60 Mev beta (40%). It was felt that a reasonable comparison with an absolute standard could be made with a Sr-Y<sup>90</sup> source which has beta rays of energy 0.55 and 2.3 Mev in equal amounts. On the basis of these energies, a correction factor for the absorption in the sample cover air and window was calculated. This factor, 1.57, represents the greater absorption of the Ca-Sc radiation relative to the Sr-Y radiation. Thus to obtain the yield, the total activity of the irradiated sample due to the decay of both Ca<sup>47</sup> and Sc<sup>47</sup> in transient equilibrium was compared with the decay rate of a Sr-Y<sup>90</sup> sample in secular equilibrium, the exact disintegration rate of which was known by  $4\pi$  counting, and the absorption correction factor was applied.

#### First Irradiation

Measurements of the Ca<sup>47</sup> decay with 278 mg/cm<sup>2</sup> of aluminum absorber between source and detector were used for the determination of the half-life of Ca<sup>47</sup>. In this case the detection coefficient of Sc<sup>47</sup> was considered to be negligible. Consideration of the various radiations from Sc<sup>47</sup> and the efficiency of this counter for these irradiations would indicate that this assumption would not introduce an error of more than 0.5% in the half-life. Data taken on the decay of Ca<sup>47</sup> over 5 half-lives (see Fig. 1) was treated by the method of least squares with a resultant value of  $4.51 \pm 0.01$  days for the half-life. This error represents the precision of the data, a systematic error due to the presence of the Sc<sup>47</sup> daughter could increase the

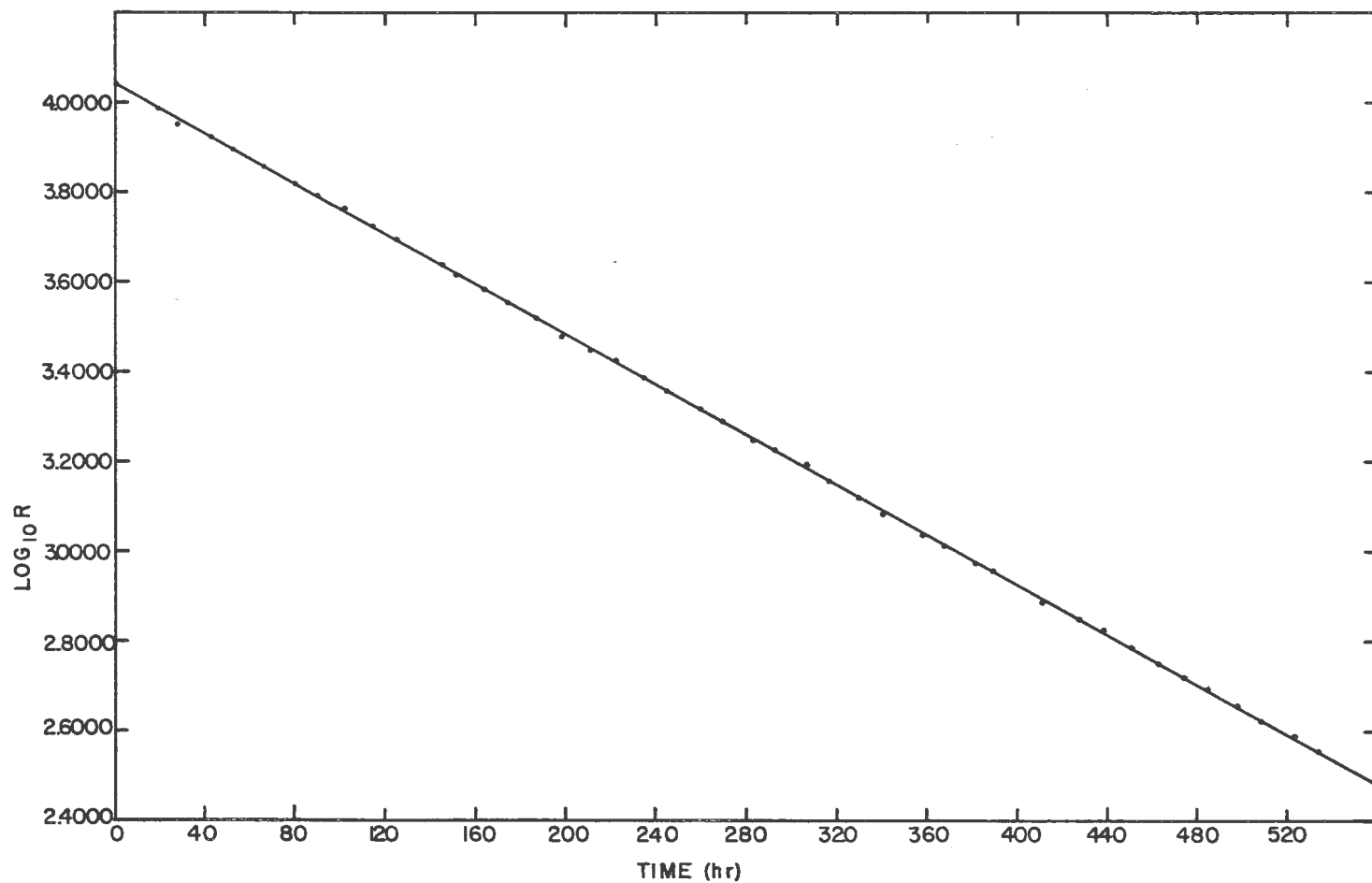


Fig. 1—Net counting rate of  $\text{Ca}^{47}$  through  $278 \text{ mg/cm}^2$  of aluminum absorber.  
The solid line is the calculated least squares line.

over-all error to  $\pm 0.02$  days or roughly 0.5%.

The literature values for the half-life of  $\text{Ca}^{47}$  range from 4.3 to 5.3 days. Cook and Shafer<sup>(2)</sup> followed the decay of  $\text{Ca}^{47}$  produced by neutron irradiation of  $\text{Ca}^{46}$  by successively removing the  $\text{Sc}^{47}$  daughter and counting it. They report  $4.8 \pm 0.5$  days for the  $\text{Ca}^{47}$  half-life. Lidofsky and Fischer<sup>(4)</sup> produced  $\text{Ca}^{47}$  in the same way and followed the decay with added absorbers for 5 half-lives, reporting a value of  $4.7 \pm 0.1$  days. Lyon and Handley<sup>(5)</sup> produced  $\text{Ca}^{47}$  by bombarding  $\text{CaO}$  with 14 Mev protons and by irradiating enriched  $\text{Ca}^{46}$  with neutrons. They followed the decay with a well-type scintillation counter using  $5 \text{ g/cm}^2$  of lead to cut out the  $\text{Sc}$  radiation and reported a half-life of 4.5 days. Other measurements include those by Marquez<sup>(8)</sup> of  $4.3 \pm 0.2$  days, by Cork<sup>(3)</sup> of  $5.35 \pm 0.1$  days and by Batzel<sup>(6)</sup> of  $4.8 \pm 0.12$  days. The value reported here,  $4.51 \pm 0.02$  days, thus compares favorably with earlier work but is possibly a little more accurate.

The calculation of the yield, which was made as indicated above by comparison with a standardized sample of  $\text{Sr-Y}^{90}$ , showed an average production rate during the irradiation of  $7.63 \times 10^7$  atoms of  $\text{Ca}^{47}$  produced per minute. This corresponds to  $12.3 \mu\text{c}$  produced in the measured sample in its 68-hr. irradiation or  $35 \mu\text{c}$  for an infinite irradiation. On the basis of the  $\text{Ca}^{48}$  content of the measured sample, 15.82 mg, there were produced  $0.77 \mu\text{c Ca}^{47}/\text{mg Ca}^{48}$  in 68 hrs. or  $2.17 \mu\text{c}/\text{mg}$  at saturation.

These values are probably accurate to  $\pm 10\%$ .

The irradiation of copper discs was used to calculate the integrated cross-section for the production of  $\text{Ca}^{47}$  in the manner described by Penfold and Leiss<sup>(11)</sup> and Shupp, Colvin and Martin.<sup>(12)</sup> This involves a direct comparison of the yields of  $\text{Cu}^{62}$  and  $\text{Ca}^{47}$  and the use of the integrated cross-section of  $\text{Cu}^{62}$  which is well known. An NBS dosimeter was used to compare the integrated flux in the irradiations of copper and  $\text{Ca}^{48}$ . From these calculations an integrated cross-section for the production of  $\text{Ca}^{47}$  from  $\text{Ca}^{48}$  over the range 0 to 46 Mev was obtained of  $29 \pm 15$  Mev-mbarn. It is noteworthy that this is much smaller than the cross-section for the  $\text{Cu}^{63}(\gamma, n)\text{Cu}^{62}$  reaction which is 770 Mev-mbarn at this energy.<sup>(13)</sup> Also the observed cross-section for the production of  $\text{Ca}^{47}$  represents the sum of two processes,  $\text{Ca}^{48}(\gamma, n)\text{Ca}^{47}$  and  $\text{Ca}^{48}(\gamma, p)\text{K}^{47}$  although not listed in the isotope tables, must decay to  $\text{Ca}^{47}$  with a very short half-life.

The long-lived activity which remained in the sample 95 days after the irradiation was assumed to be  $\text{Ca}^{45}$  without any attempt at identifying it chemically or characterizing its radiation since the total activity was quite

---

<sup>11</sup> A. S. Penfold and J. E. Leiss, "Analysis of Photo Cross-Sections", Physics Research Laboratory, University of Illinois, May, 1958 (unpublished).

<sup>12</sup> F. D. Schupp, C. B. Colvin and D. S. Martin, Jr., Phys. Rev. 113, 1095 (1959).

<sup>13</sup> L. Marshall, A. H. Rosenfeld and S. C. Wright, Phys. Rev. 83, 305 (1951).



small. The measured activity due to  $\text{Ca}^{45}$ , extrapolated to the end of the irradiation, can be estimated as  $5.74 \times 10^{-3}\%$  of the  $\text{Ca}^{47}$  activity. Corrections for the absorption of the lower energy beta rays from  $\text{Ca}^{45}$  bring the estimated  $\text{Ca}^{45}$  content up to approximately 0.04%.

In order to obtain an activity ratio of  $4 \times 10^{-4}$  for  $\text{Ca}^{45}/\text{Ca}^{47}$  in this irradiation, the ratio of production rates must have been about  $1.2 \times 10^{-2}$ . Since the isotopic ratio of  $\text{Ca}^{46}/\text{Ca}^{48}$  in the irradiated material is given as  $< 5 \times 10^{-4}$ , either the  $\gamma, n$  and  $\gamma, p$  cross-sections for  $\text{Ca}^{46}$  are much larger than those for  $\text{Ca}^{48}$  or the  $\text{Ca}^{45}$  is largely produced by the  $\text{Ca}^{48}$  ( $\gamma, 3n$ ) or ( $\gamma, p2n$ ) reactions.

#### Second Irradiation

The yield of  $\text{Ca}^{47}$  from the second irradiation was similarly determined with the result that 0.15  $\mu\text{c}$  were produced per mg  $\text{Ca}^{48}$  in four hours. This corresponds to 5.9  $\mu\text{c}/\text{mg}$  for irradiation to saturation, an increase in yield by a factor of 2.7 over the first irradiation.

#### CONCLUSIONS

From the results of the second experiment it can be seen that in a 4.5 day irradiation, a yield of about 3  $\mu\text{c}$  of  $\text{Ca}^{47}$  per mg  $\text{Ca}^{48}$  could be obtained with negligible contamination by  $\text{Ca}^{45}$ . With the holders used in these irradiations, about 20 mg of  $\text{Ca}^{48}$  could be irradiated for a total yield of 60  $\mu\text{c}$  in 4.5 days. It is estimated that this sample size could

be increased by a factor of 3 to 150 mg of  $\text{CaCO}_3$  or 64 mg  $\text{Ca}^{48}$ , with no loss in specific activity. If the  $\text{Ca}^{48}$  could be irradiated as metal, an additional improvement of a factor of 3 in the amount of  $\text{Ca}^{48}$  subjected to the beam could be obtained for a total yield of about 600  $\mu\text{c}$ .

Certain changes in the synchrotron which are contemplated might increase the yield considerably. If the energy of the electron beam were raised to its design limit of 70 Mev, it is estimated that the yield would be increased by a factor of 4. A new injection system now under construction may increase the beam intensity by a factor of 6, for a total increase in specific activity of a factor of 24. Considering that all of these improvements would be possible, the over-all yield could be increased to approximately 14 mc in 200 mg of  $\text{Ca}^{48}$  or a specific activity of 70 mc/gm.

Thus it can be seen that if the production of  $\text{Ca}^{47}$  with a very low  $\text{Ca}^{45}$  content is highly desirable, the use of synchrotron produced x-rays to irradiate enriched  $\text{Ca}^{48}$  is a feasible method of accomplishing the task. It would appear that the high degree of enrichment in this material (95%) is not required. If the  $\text{Ca}^{46}$  content is less than 0.5% the  $\text{Ca}^{48}$  enrichment could be any value above 20% and material with very little  $\text{Ca}^{45}$  would result from the irradiation. This would, of course, reduce the total yield of  $\text{Ca}^{47}$  in an irradiation by the reduction in enrichment.

## ACKNOWLEDGEMENT

The interest of Mr. P. S. Baker, Superintendent of the Isotope Sales Department, Oak Ridge National Laboratory in suggesting that this method of producing  $\text{Ca}^{47}$  be tried is gratefully acknowledged. The authors also wish to express their gratitude to the synchrotron group, especially Dr. A. J. Bureau, for help with the irradiation.