To build a functional scale model of the Campanile that contains 27 bells and can be easily transported.

**Customer Requirements**
- Resemble ISU’s Campanile
  - Solid facades to mimic brick texture
  - Replicate playability of the Stanton Memorial Carillon
  - 1:5 scale = 20 ft extended height

**Project Objectives**
- Determine the most appropriate pallet jack and trailer to haul the carillon
- Analyze vehicles capable of towing the proposed trailer
- Establish detailed loading, setup, & teardown procedures to maintain a high level of safety

**Carillon Model Design**
- Two detachable side sections
- Tall center tower with scissor lift permanently affixed to its top
- Removable roof and facades

**Proposed Trailer**
- 14’ x 5’ 8” bed
- Lowers to provide a 6.5” loading angle
- Elevates to 52” max dock height
- 7500 lbs max payload
- Tongue hitch for better vehicle versatility

**Proposed Pallet Jack**
- Electric powered
- Rough terrain capability
- Capacity of 2650 lbs
- Pneumatic tires distribute weight

**Trailer Loading Procedures**
- 4-bell section by hitch
- Facade transport container on top of 4-bell section
- 5-bell section in middle
- Roof container on top of 5-bell section
- Center tower with keyboard facing rear
- Pallet jack forks under center tower
- Tarped and strapped down

**Setup Procedures**
- Place the center tower in desired location and level
- Latch each side section to center tower
- Extend and lock outriggers into place
- Secure roof to center section and attach upper facades
- Extend scissor lift halfway to attach lower facades
- Fully extend scissor lift and secure facades to tower

**Conclusion**
- Student Carillonneur Leadership Council (SCLC) will be in charge of transportation and setup at event sites
- As a result of choosing this trailer and pallet jack, the overall cost will increase by 5% ($9,963)
- Procedures will be further detailed once structural design and facades are finalized