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## **A Novel Approach to High-temperature In-situ Ultrasonic NDE Using Magnetostriction**

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Online ultrasonic NDE at high-temperature is of much interest to the power, process and automotive industries in view of possible savings in down-time. This paper describes a novel approach to develop ultrasonic transducers capable of high-temperature in-situ operation using the principle of magnetostriction. Preliminary design from previous research by the authors [1] is extended for operation at 1 MHz, and elevated temperatures by using MetGlas [2] as the magnetostrictive core. Ultrasonic signals in pulse-echo mode are experimentally obtained from the ultrasonic transducer thus developed, in simulated high temperature environment of 350 °C for 10 hours. Advantages and challenges for practical deployment of this approach are discussed.

### **References:**

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2. "2605SA1 Technical Bulletin", Magnetic Alloy 2605SA1, available online at [www.metglas.com/products/magnetic\\_materials/2605sa1](http://www.metglas.com/products/magnetic_materials/2605sa1), last accessed 26-Jan-2016.