Magnetic sensors based on topological insulators

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Magnetic sensors based on topological insulators

by

Yan Ni

A dissertation submitted to the graduate faculty
in partial fulfillment of the requirements for the degree of

DOCTOR OF PHILOSOPHY

Major: Electrical Engineering

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Iowa State University
Ames, Iowa
2016

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DEDICATION

I would like to dedicate this dissertation to my parents Jingwei Ni and Xiaoqin Yan
and to my husband Zhen Zhang.
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NOMENCLATURE

<table>
<thead>
<tr>
<th>Acronym</th>
<th>Definition</th>
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<tbody>
<tr>
<td>AFM</td>
<td>Atomic Force Microscope</td>
</tr>
<tr>
<td>AHE</td>
<td>Anomalous Hall Effect</td>
</tr>
<tr>
<td>ARPES</td>
<td>Angle-resolved Photoemission Spectroscopy</td>
</tr>
<tr>
<td>EDS</td>
<td>Energy-dispersive X-ray Spectroscopy</td>
</tr>
<tr>
<td>HE</td>
<td>Hall Effect</td>
</tr>
<tr>
<td>ME</td>
<td>Magnetoelectric</td>
</tr>
<tr>
<td>MEMF</td>
<td>Magnetoelectric Multiferroic</td>
</tr>
<tr>
<td>MR</td>
<td>Magnetoresistance</td>
</tr>
<tr>
<td>PPMS</td>
<td>Physical Properties Measurement System</td>
</tr>
<tr>
<td>RHEED</td>
<td>Reflection High-energy Electron Diffraction</td>
</tr>
<tr>
<td>SdH</td>
<td>Shubnikov-de Haas</td>
</tr>
<tr>
<td>SOC</td>
<td>Spin-orbital Coupling</td>
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<tr>
<td>SS</td>
<td>Surface State</td>
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<tr>
<td>TI</td>
<td>Topological Insulator</td>
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<tr>
<td>TRS</td>
<td>Time-reversal Symmetry</td>
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<tr>
<td>VDWE</td>
<td>Van de Waals Epitaxy</td>
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<tr>
<td>WAL</td>
<td>Weak Anti-localization</td>
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<td>WL</td>
<td>Weak Localization</td>
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ABSTRACT

The ever-increasing demands for higher computing capabilities and low energy consumption has necessitated the developing of micro or nano electronics and sensors. This results in increasing demand for faster, higher performance, more compact and low energy consumption devices and sensors which pushes microelectronics to their physical limit. Driven by size, cost, sensitivity, reliability and power consumption, the electronic and magnetic related devices are entering a completely new age where innovations on new materials and physics are being explored. Among the most promising materials, magnetoelectric multiferroic (MEMF) and topological insulators (TI) have attracted a great deal of interest, since they are promising for their unique properties and innovative applications. The coupling of electric and magnetic properties of MEMF and the ultrahigh surface carrier mobility of TI enlighten the design of devices with extremely low thermal losses and energy cost.

However, most of the device implementations of these material systems are still in status of ideas and laboratory prototypes. The prospects of practical realization of devices based on MEMF and TI encounter several critical challenges: the low ME coupling coefficient and current leakage in ME sensor; fabrication large scale, low roughness and large terrace width of TI thin films for industry utilization; the high bulk conductivity and low sensitivity of TI based magnetic sensors. The present thesis will address some problems and challenges based on the above questions.

In this work, several aspects regarding to achieve a high performance and low energy consuming devices were investigated including: systemically studied and manipulated the energy band structure of TI for nanosized electronics and sensors application; developed Hall effect sensor and AHE sensor based on magnetically doped topological insulator; explored a
There are nine chapters in this dissertation. Chapter 1 gives general background to readers on magnetic sensors which used widely in daily life. Basic physics of two kinds of important materials: topological insulators and MEMF composites will also be introduced. Besides that, Chapter 1 will also introduce a proposed switching device which integrates both two kinds of materials. The last part of Chapter 1 will be the motivation and objectives of work in this dissertation. Chapter 2 will review the experiments, techniques and equipment used for research in this dissertation including sample fabrication methods and testing methods. Starting from Chapter 3, topological insulators material fabrication and sensor application will be introduced based on different kind of TIs. Study on MEMF sensors will be introduced in Chapter 8. Chapter 9 is a summary of all the work and gives some general conclusions of this dissertation.
CHAPTER 1. INTRODUCTION

In the last decade there has been a significant growth of microelectronics and magnetic sensors. In order to fulfill the requirements of faster, higher performance, more compact and lower energy consumption devices, the exploration of advanced materials with novel electronic properties are needed. Two kinds of material are outstanding candidates. One is magnetoelectric multiferroic materials because of its coupling of electric and magnetic properties. Another one is topological insulator which is known as a quantum material with ultrahigh conductivity on the surface while insulating in the bulk. In this chapter, I will not only introduce background of these two materials but also demonstrate the critical problem in their devices applications and my objectives regarding to the problem.

1.1 Magnetic Sensors and Material Aspect Consideration

Magnetic sensors are variegated in shapes, sizes and types according to the different physical nature they make use of [1]. However, they share the same feature which acts like a transducer that converts a magnetic field into an electrical signal. The first sensor-like device using magnetic field can be traced back to compass which invented by Chinese over 2000 years back. Afterwards, the long and complex evolution of magnetic sensors begins to the modern days. People never stops exploring various kinds of magnetic sensors challenging our imagination and productivity. Nowadays, most common types of magnetic sensing include Hall effect sensor, anisotropic magnetoresistance (AMR) sensor, giant magnetoresistance (GMR) sensor, magneto-optical sensor, resonance magnetometers, SQUID, magnetic tunnel junction, magnetoelectric sensor and spin valve-based sensor.
The present thesis focuses on magnetic sensors based on a newly discovered quantum material – topological insulators (TIs) and their physical principles, materials, designs and performance. The following parts will introduce the background.

1.2 Hall Effect, Quantum Hall Effect and Quantum Spin Hall Effect

1.2.1 Hall effect

Hall effect is a transverse voltage generated in a conductor or semiconductor by the charge carrier moving in the magnetic field perpendicular to the plane. It was discovered by Edwin Hall in 1879 at the University of Baltimore [2]. A simple-geometry plate-like Hall device can be used to demonstrate Hall effect as shown in Figure 1.1. A bias current I is supplied to the plate via two of the contacts. The other two sense contacts are placed at two sides perpendicular to the current contact. When a perpendicular magnetic field is applied to the device, charge carriers experience Lorentz force.

\[ \vec{F} = q\vec{E} + q\vec{v} \times \vec{B} \]

$q$ is the point charge, $\vec{E}$ is electric field, $\vec{v}$ is driven velocity, $\vec{B}$ is magnetic field.

In the steady state condition where charges are not moving in y-axis direction because the magnetic force is cancelled by a y-axis electrical force due to charge built up. A voltage generated called Hall voltage.

\[ E_y - v_x B_z = 0 \]

Apply the relations: $v_x = \frac{I}{nabq}$ and $E_y = \frac{V_H}{a}$, we get Hall voltage ($V_H$):

\[ V_H = \frac{IB_z}{nbq} \]
Hall coefficient is defined by the above equation. To use Hall effect as a sensing technology, the Hall voltage can be used to carry the information of magnetic induction $\vec{B}$. Thus, it can be used as a magnetic sensor. What’s more, from the measured Hall voltage, we may deduce some important properties of the material. In this case the Hall device is applied as a means of characterizing material. The sensor application of Hall effect devices became important with the development of semiconductor technology.

The Hall effect also raises a question on the behavior of charged particles in a magnetic field. As we already know that, the Lorenz force drives the charged particles away from their ejection direction. If the magnetic field induced Lorenz force is large enough, the charged particles can move in circles called cyclotron. Take electrons with charge $e$ and mass $m$ for example,
\[
\vec{F} = m \frac{d\vec{v}}{dt} = -e\vec{v} \times \vec{B}
\]

When magnetic field points in the z direction, \( \vec{B} = (0, 0, B) \), assume the particle only moves in the transverse plane, so \( \vec{v} = (v_x, v_y, 0) = (\dot{x}, \dot{y}, 0) \), solve the above two coupled differential equations,

\[
m\ddot{x} = -e\dot{y}B \quad \text{and} \quad m\ddot{y} = e\dot{x}B
\]

we can get the general solution is

\[
x(t) = X - R\sin(\omega_B t + \varphi) \quad \text{and} \quad y(t) = Y + R\cos(\omega_B t + \varphi)
\]

This indicates the particle moves in an anti-clockwise direction when going through the \(-z\) axis direction with center at \((X, Y)\), the radius \(R\) and phase \(\varphi\) are all arbitrary. But circling frequency is fixed at \(\omega_B = \frac{eB}{m}\), the cyclotron frequency. We further consider the electric field \(\vec{E}\) which accelerates the charges and the resistance term which shows the charge cannot accelerate forever. The equation of a charged particle in magnetic field can be modified into

\[
m \frac{d\vec{v}}{dt} = -e\vec{v} \times \vec{B} - e\vec{E} - \frac{mv}{\tau}
\]

in which \(\frac{mv}{\tau}\) is the friction term that can represent electron scattered by impurities. This equation is the simplest model of charge transport called the Drude model. It assumes that electrons in solids is pinballs that bounding between the environment (ions) and the boundary. And there is no interaction between electron-electron and electron-lattice. The solution of the above equation at \(\frac{dv}{dt} = 0\),

\[
e\vec{v} \times \vec{B} + \frac{mv}{\tau} = -e\vec{E}
\]

The current density \(\vec{J} = -ne\vec{v}\), where \(n\) is the density of charge carriers. The above equation becomes
As we know $J = \sigma E$. In the presence of a magnetic field $\sigma$ becomes a matrix as conductivity tensor.

\[ \sigma = \begin{pmatrix} \sigma_{xx} & \sigma_{xy} \\ -\sigma_{xy} & \sigma_{xx} \end{pmatrix} \]

Then we get the explicit expression for conductivity,

\[ \sigma = \sigma_0 \frac{1}{1 + (\omega_B \tau)^2} \begin{pmatrix} 1 & -\omega_B \tau \\ \omega_B \tau & 1 \end{pmatrix} \]

in which, $\sigma_0 = \frac{e^2 n \tau}{m}$ is the conductivity without a magnetic field. The resistivity is the inverse of the conductivity from its definition. Therefore, regarding to the conductivity matrices, the resistivity matrices are,

\[ \rho = \sigma^{-1} = \begin{pmatrix} \rho_{xx} & \rho_{xy} \\ -\rho_{xy} & \rho_{xx} \end{pmatrix} \]

From the above Drude model, we get

\[ \rho = \frac{1}{\sigma_0} \begin{pmatrix} 1 & \omega_B \tau \\ -\omega_B \tau & 1 \end{pmatrix} \]

The diagonal terms are from longitudinal resistivity $\rho_{xx} = \frac{1}{\sigma_0} = \frac{m}{e^2 n \tau}$. The off-diagonal terms in the matrix stems from Hall effect $\rho_{xy} = \frac{w_B \tau}{\sigma_0} = \frac{B}{ne}$. During the experiment, we measure the longitudinal resistance $R_{xx} = V_x/I$ and Transverse resistance $R_{xy} = V_y/I$. Then we can get $\rho_{xx}, \rho_{xy}, n, \tau$. We will use these equations to derive the carrier mobility and conductivity in our results of topological insulators based Hall sensors in the following chapters.
1.2.2 Integer quantum Hall effect

The Hall effect has been found widespread application in magnetic field sensors and has led to a wealth of new phenomena, such as the integer quantum Hall effect [3]. The integer quantized Hall effect also discovered 100 years later in 1980 at low temperatures and strong magnetic fields [4]. The history of the quantum Hall effect is intimately related to technological advances in the fabrication of the metal-oxide-semiconductor (MOS) structure. At that time, researchers began to explore the electron properties which can enhance the performance of MOS devices. The motion of electrons in the thin layer of silicon and silicon oxide interface is expected to be confined into two dimension. To increase the carrier mobility, researchers were seeking for the answer about which scattering process during the charge transport dominate the motion.

As postulated by Schrieffer in 1957, if the wavelength of the charge carrier is comparable to the distance from interface to the classical turning point, they cannot behave classically in the direction perpendicular to the interface. However, because of the scattering process of carriers with impurities, the quantized behavior of carrier is expected but not observe until researcher’s decrease experiment temperature to liquid helium and applied a strong magnetic field (19.8T). A review article published by T. Ando, A. Fowler and F. Stern in 1982 [5] summarizes the discovery process of QHE. Von Klitzing was awarded the 1985 Nobel prize for discovering integer quantum Hall effect. As shown in the original experimental curve of QHE in Figure 1.2, the Hall resistance appears plateaus together with vanishing longitudinal resistance is observed. This is because the localized electrons and appearance of Landau level. The Hall resistance is the integer multiples of $\frac{h}{e^2}$ when Fermi level is in between Landau
levels. Similar to the problem of “particle in a box”, electrons are confined in a thin layer of few nanometers plan so the energies are quantized:

\[ E_{0,N} = E_0 + \left( N + \frac{1}{2} \right) \hbar \omega_B \quad (N = 0,1,2 \ldots) \]

where \( \hbar \omega_B = \hbar eB/m \) is the cyclotron energy.

Figure 1.2 The discovery of quantum Hall effect in a silicon MOSFET at liquid helium temperature [6]. The quantized plateau on Hall resistance and vanish of longitudinal resistance were observed.

Ando in his review paper on topological insulator materials [7] described that the quantum Hall systems can be considered to be the first topological insulator because the Landau quantization causing the energy gap and Fermi level are located in the gap, which is a situation akin to an insulator.
1.2.3 Quantum spin Hall effect

The research on quantum spin Hall effect (QSHE) is motivated both by the quest for spin-based electronic devices and by its scientific impact in condensed matter physics. It is proposed that quantum spintronic devices process information and store memories with lower power consumption compared to the logic devices based on charge current \[8\]. Quantum spin Hall effect is the quantized version of spin Hall effect which theoretically proposed in 1970s. In analogy to Hall effect, a transverse spin current in response to longitudinal electric field for spin Hall effect. The first evidence for the spin Hall effect is observation of spin-up and spin-down electrons are deflected to opposite side of a semiconductor which resulting the spin current with no net charge current, perpendicular to the direction of the electric field in the absence of applied magnetic fields by Kato \textit{et al.} in 2004 \[3\]. This experiment evidence of spin Hall effect boosts the research on manipulating electrons spins in non-magnetic semiconductors.

Similar to QHE happens in confined electrons in two dimensions, researchers soon predicted that when spin-polarized electrons flow opposite directions using the edge state, quantized spin Hall effect can be observed. Kane and Mele provided a theoretical model system composed of a graphene model with spin-orbital coupling (SOC) to achieve the QSHE \[9\]. However, the SOC in graphene is very weak so it is difficult to obtain experimental evidence of QSHE in graphene. Though QSHE in graphene systems is not observed, it was soon predicted that it could be achieved by 2D quantum well structure by Bernevig, Hughes, and Zhang (BHZ) \[10\]. This theoretical breakthrough finally leads to the experimental observation of QSHE and the birth of topological insulators.
In 2007, Konig et al observed the quantization of magneto-conductivity in zero magnetic field in CdTe/HgTe/CdTe quantum well [11]. This was defined as 2D topological insulator. Soon after the discovery, theorists extended the concept of topological insulators into 3D systems.

1.3 Topological Insulators

1.3.1 Band theory, topology of solids and symmetries

When “topological insulator” appears on the paper, our first impression is we know insulator since we were in our science class. “Topology” is a Greek word define the properties of space that are preserved under continuous deformation. For example, a mug with a handle on the side can be continuously deformed into a doughnut in principle without tearing and gluing because both have one hole. However, a basketball cannot transfer into a doughnut without cutting it because the ball shape has no hole. In this sense, the doughnut and mug have the same topology whereas the ball has a different topology from them.

In order to explain the concept of topological insulator, some knowledge in quantum physics need to introduce first. In quantum mechanical, if a system is confined spatially, they could only have certain discrete value of energy. These values are defined as energy levels. The lowest possible energy level of a system can stay is called ground state. If in some circumstance, such as heating the system, it goes to higher energy level, we said the system is excited. It is on excited state. How could we know how many energy states and their value in a system? This can be achieved by using Schrodinger equation with a Hamiltonian operator on a wave function as an eigenfunction. The eigenvalues are the energy level values. The Hamiltonian is the total energy of a system including kinetic energy and potential energy. For
any system contain electrons in atoms, ions or molecules, we can calculate the energy levels, which are the possible state the electron can stay or occupied. However, this does not mean, the electron occupies all the energy states. Besides, there is also a possibility that an energy range in a solid where no electron energy state can exist, energy gap. Therefore, the “insulator” in terms of the band theory are all gapped systems, where the Hamiltonian $\tilde{H}$ displays an energy gap between the ground state and the first excited state. For example, in diamond crystal, the electrons fully occupy energy states and the next available energy state is far away. The energy gap prevents the electron jump to the higher state without external excitation at room temperature. Therefore, diamond is an insulator which has a gaped Hamiltonian.

Another important concept in condense matter physics is symmetry. It is defined as the system is not change to any of the transformations such as reflection, rotation or scaling. Each of this transformation correlates to a symmetry operation. In group theory, there are unitary symmetries and antiunitary symmetries. For the former one, the symmetry operation commutes with the Hamiltonian so that the Hamiltonian can be block-diagonalized into irreducible unit. One can just study the Hamiltonian within the unit. These symmetries include translation, rotation and scaling. However, systems with antiunitary symmetries cannot be block diagonalization into small units. These includes time-reversal symmetry, particle hole symmetry and chiral symmetry.

When a set of symmetries is specified, different Hamiltonians $\tilde{H}'$ are grouped under the same equivalence class to which $\tilde{H}$ may be deformed without closing of energy gap and no violations of the specified symmetries. The ordinary insulators of which the Hamiltonian can deformed continuously to each other without closing of energy gap share the same topology.
However, topological insulators are insulators that do not share the same topology with ordinary insulators [12].

Although for topological insulators, the Hamiltonian also displays an energy gap between the occupied and empty energy states but it is fundamentally modified due to the spin-orbit interaction. That is, the interaction between electrons’ spin and orbital angular momentum. This is a relativistic effect that happened in all chemical atoms. But in material compose heavy elements such as Bi or Sb, the spin-orbital interaction is stronger and crucial. The interaction is so strong that the energy gap is inverted, the states should have higher energy appears below the gap. This twist in the order of electronic states, like the twist in the Mobius strips, comparing to the ordinary insulator band gap like a close stripe (Figure 1.3).

![Figure 1.3 Band structure of topological insulators and other insulators [13].](image)

The topology of this two gaped system is distinct. Also, as introduced above the energy states are discrete in gaped systems, as long as the energy gap remains open, the topology cannot change [13]. Thinking about a situation that a topological insulator physically contact
to an ordinary insulator like vacuum or air. In order to change topology across the interface between a topological insulator and an ordinary insulator, the energy gap must close and reopen [13]. Similar to the process of opening the Mobius strips and form a close stripe, one need to cut the Mobius stripe and make a half-twist to flatten then joining the ends of the strip to form a close loop. This gap closing at interface is where the surface state of 3D TIs and edge state of 2D TIs comes from (Figure 1.4).

The principle for the occurrence of gapless interface states is called bulk-boundary correspondence in topological phases [4]. Most of the unique properties of TIs come from this peculiar surface/edge states. The most profound one is the highly metallic conducting surface/edges (ultrahigh electron mobility on the surfaces/edges), which don’t exist in ordinary insulators.

Moreover, these metallic surfaces/edges are fundamental different from the ordinary conductor or other 2D conducting surfaces. The electrons on these surfaces/edges not only have ultrahigh mobility but also immune to non-magnetic impurities [14]. These surface/edge electrons cannot be backscattered during propagation because the above mentioned strong spin-orbital coupling. For these electrons, the momentum and spin are 90 degrees locking to each other. Figure 1.4 shows the electron propagation on the edge/surface of 2D/3D TIs. The spin up electrons travel in one direction while spin down in a opposite direction. If the electron is backscattered, they will travel to opposite direction because of spin-momentum locking, the spin at same time need to flip in opposite direction. However, if there is nothing like magnetic field or magnetic impurities to help flip the spin, the electrons cannot travel backwards [6]. Therefore, the surface electrons propagate with no resistance in theory.
Topological insulators were defined in the process of searching for the $Z_2$ topology insulators [14]. It was first discovered in CdTe/HgTe/CdTe quantum well in 2007 by low temperature transport measurement, then in Bi$_{1-x}$Sb$_x$ alloy 3D system in 2008 by angle-resolved photoemission spectroscopy (ARPES). In this work, we only focus on 3D topological systems.

To give a brief summary of topological insulators, it is a recent discovered kind of quantum material which possesses a ultra-high carrier mobility at surface while insulating in the bulk [15]. The exotic metallic surface behavior of TI is supported by the unique bulk band structure where the bulk conduction band and bulk valence band are inverted at a certain point. The band inversion is caused by SOC. The extreme strong coupling of electron’s spin and orbit in TI leads to the spin and momentum locking in the material and eventually leads to band inversion and a linear dispersion of surface states. Though TI originate from its unique bulk insulators, its surface state which support localized metallic states with special properties such as spin polarization.

The surface states of topological insulators are characterized by an odd number of linearly dispersed Dirac cones, meaning that the bands exhibit very small curvature and therefore the surface carriers have little effective mass. Moreover, these conducting surfaces states are topologically protected since the directions of spin and momentum are locked due to
a strong spin-orbit coupling. The strong SOC ensures that the spin state of a surface carrier can be determined from the direction of the wave vector alone and that there is only one state for each point on the surface bands.

![Idealized band structure of topological insulators](image)

**Figure 1.5.** Idealized band structure of topological insulators.

Due to this topological origin of the surface states, the gapless surface dispersion is robust and can keep its form (without the opening of a surface band gap) even in the presence of perturbations such as defects, impurities, and other perturbing influences in their environment that do not break time reversal symmetry (TRS) [14]. The topological robustness and the SOC act together to suppress backscattering of surface carriers, allowing for highly conductive surface channels. Recently, by doping copper in bismuth selenide TI, it's possible to make the topologically ordered electrons superconducting, dropping electrical resistance in the surface states to zero. Thus, the topological insulator should lead to the advancement of future low-power electronics.
1.3.2 Ferromagnetism in topological insulators and anomalous Hall effect

The exotic surface state of TIs protected by TRS can be broken by certain perturbations, such as the application of a magnetic field out of plane of the surface or elemental doping that leads to magnetic ordering out of plane. As shown in Figure 1.6, the breaking of TRS in the system results in opening a surface energy gap at the Dirac point, separating the energy states of spin-up carriers from spin-down upon the surface.

This phenomenon can be understood by considering a simple Hamiltonian for the surface states without turbulence from magnetic field as \( \tilde{H}_0 = \tilde{v}_F (k_x \sigma_y - k_y \sigma_x) \) where \( \tilde{v}_F \) is the Fermi velocity, \( \tilde{k} = (k_x; k_y) \) is the wave vector and \( \sigma_x \) and \( \sigma_y \) are Pauli matrices. The energy of electrons are \( E = \pm v_F k \). When magnetic elements are doped in topological insulators, with inducing the ferromagnetic phases when placing the TIs at low temperature environment. With magnetization direction normal to the surface, the Hamiltonian of the system changes to \( \tilde{H} = \tilde{H}_0 + JM \sigma_z / 2 \) [16], where the magnetization is \( \tilde{M} = (0, 0, M) \) and \( J \) the dimensionless exchange coefficient. To solve the eigenfunction, energy eigenvalues of electrons are given by \( E_k = \pm (v_F k) \).
\( (k^2 + (JM/2)^2)^{1/2} \), where \( k^2 = k_x^2 + k_y^2 \), which describes surface bands separated by an energy gap of \( JM \). This can be compared directly with the well-known expression for the dispersion of a free relativistic particle from Dirac equation, \( E_p = \pm \sqrt{(cp)^2 + (mc^2)^2} \) where \( c \) is the speed of light, \( m \) is the particle mass and \( p \) is the momentum. Through comparison of the two dispersion relations, the dispersion characteristics of surface carriers in TIs are very similar to free relativistic particles, with the magnetization and exchange coupling accounting for the energy gap instead of the particle mass. It is in this situation, with a surface energy gap, that topological insulators find many of their interesting properties such as the anomalous quantum Hall effect (QAHE) and its quantized conductivity [17-20]. The anomalous Hall effect in a ferromagnet can be induced by spontaneous magnetization [21].

![Figure 1.7 Schematic picture of quantum Hall effect and quantum anomalous Hall effect](image)

As introduced above, the discover of quantum spin Hall effect leads to the development of TIs. Researchers also recognized that QSHE in nonmagnetic systems is fundamentally related to the anomalous Hall effect in ferromagnetic systems [21]. Through suppressing one of the
spin channels in the QSH system by inducing ferromagnetism, it will naturally leads to the QAHE [23]. Different from QHE, QAHE can happen without a external magnetic field. The combination of spontaneous magnetization in ferromagnetic TIs and strong spin-orbital coupling could take over the role of external magnetic field in QHE. QAHE was first observed in Cr-doped Bi$_2$Te$_3$ in 2013 [24] where the Hall resistance shows $h/e^2$ as magnetic field drops to zero (Figure 1.7). One can observed that Hall resistance jumps from $-1h/e^2$ to $1h/e^2$ directly when applied magnetic field and stay at $1h/e^2$ when remove the field in QAHE. This is different from the QHE in which Hall resistance reach to $1h/e^2$ step by step as magnetic field increasing.

![Figure 1.8 Quantum Hall trio [23].](image)

The discovery of QAHE completes the Hall effect family. Figure 1.8 shows the Hall effect family since the first Hall effect been discovered by Edwin Hall in 1897. The year of each discovery lists in the parentheses. For all three quantum Hall effect, electrons flow on the edges whereas the bulk of the systems keep insulating. When there is a net flow of electrons for Hall resistance measurements, the extra electrons only occupy the left edge channels regardless of spin direction in QHE, spin with opposite directions occupy the opposite sides.
of edges in QSHE, and only spin-down electrons flow through the left edge in QAHE [23].

Besides, QHE requires the external magnetic field in 2D semiconductor or conductor. QSHE happens in nonmagnetic thin films. QAHE happens in ferromagnetic TIs.

The lossless edge channel and the exact quantization of QAHE not only spur the research of TIs but also could be applied in many fields including spintronic devices and quantized resistance can be used as a resistance standard [23]. In this work, we explore the sensor applications of TIs for ultrahigh sensivity sensors.

1.3.3 3D topological insulators

Although Bi$_{1-x}$Sb$_x$ alloys were the first 3D TI material discovered by Fu and Kane [25] but it is not suitable for detailed study of topological surface state and the further application due to its complicated surface state [26, 27]. Some theoretical prediction and first-principle calculations [28, 29] of Bi$_{1-x}$Sb$_x$ surface are not consistent with the experimental results. The understanding is still in an incomplete state for this system [7]. Therefore, Zhang et al. theoretically predicted that Bi$_2$Se$_3$, Bi$_2$Te$_3$ and Sb$_2$Te$_3$ should be 3D TIs using a low-energy effective model. Soon after the prediction, the experimental observation of surface states of Bi$_2$Se$_3$ [30], Bi$_2$Te$_3$ [31] and Sb$_2$Te$_3$ [32] were reported. These materials are all tetradydymite structure which can be defined as five layer of atoms stacked in X-Y-X-Y-X form in covalence bond [7]. These five atomic layers form one quintuple layer which is about 1nm thick. The interaction between quintuple layers is via van der Waals force. This provides a change to deposite TI thin films on any substrates by van der Waals epitaxy which requires less on lattice matching. This will be discussed in next chapter. Crystal structure of 3D TI systems and quintuple layer are shown in Figure 1.9.
1.4 Topological Insulator Based Devices

1.4.1 Proposed devices based on topological insulator

The exotic surface state of TIs can be broken by certain perturbations, such as the application of a magnetic field out of plane or elemental doping that leads to magnetic ordering out of plane. This finally leads to anomalous Hall effect as introduced above. The surface band gap turning from close to open provide an opportunity to make a switching device that can be used in modern electronics and spintronics.

We proposed a high resistance on/off ratio, smaller size and less power consumption switches based on TIs. Figure 1.10 (a) shows the central idea of the proposal: The $R_{\text{on/off}}$ ratio of the current switch devices is controlled by manipulating the surface band gap of topological insulator through magnetization direction of the magnetoelectric oxide layer. And the magnetization ($\mathbf{M}$) direction in the magnetoelectric oxide can be controlled via an electric field applied through the metal gate. Orientating $\mathbf{M}$ perpendicular to the TI surface leads to high
resistance state, whereas the low resistance state is restored when $\mathbf{M}$ is parallel with the TI surface. Moreover, as Figure 1.10 (b) shows, the energy consuming of topological insulator based current switch devices (TI), which is proportional to their electric resistivity, is far below other high magentoresistance devices based on magnetic tunneling junction (MTJ), ferromagnetic Mott insulators (FFET), and giant magnetoresistance (GMR).

![Image](image_url)

Figure 1.10 (a) Proposed current switch devices. Orientating $\mathbf{M}$ perpendicular to the TI surface leads to high resistance state, whereas the low resistance state is restored when M is parallel with the TI surface. (b) Comparison on $R_{\text{on/off}}$ ratio and electric resistivity between TI-based current switch devices and other high magnetoresistance materials.

The TI-based switching functioning based on the proximity effect of TI and ferromagnets as shown in Figure 1.11(a). The device consists of a gate metal layer, magnetoelectric oxide (EM oxide) layers, a thin topological insulator layer and a magnetic doped topological insulator buffer layer on mica substrate. The magnetic doped topological insulator buffer layer can break time-reversal symmetry of the bottom surface while keeping
the top surface active. The net magnetization ($\vec{M}$) will generate in ferromagnetic thin layer in the magnetoelectric oxide (for example, magnetoelectric multiferroic CoFe$_2$O$_4$/BaTiO$_3$ heterostructure). Its direction with respect to z axis ($\Theta$) can be manipulated via the ferroelectric thin layer in ME oxide through the metal gate. Figure 1.11 (c) shows the magnetization direction change from ($\Theta=0^\circ$ to $90^\circ$) as the gate voltage increase/decrease. As Figure 1.11(b) shows, orientating $\vec{M}$ perpendicular to the TI surface ($\Theta=90^\circ$) leads to a bandgap, whereas the bandgap vanishes when $\vec{M}$ is parallel to the TI surface($\Theta=0^\circ$). Therefore the current switch device can be operated when the magnetization direction is varied by the external electrical field. These two states will enable the device to change from insulator to conductor reversibly when exposed to a small gate voltage. The band diagram of the two states of switch are described in Figure 1.11(d). One can see that when the gate voltage increase to certain threshold, the current through source to drain will jump because of the surface bandgap and its relative position to Fermi level. By further exploring the tunneling behavior in scaled devices with intermediate channel lengths, it is expected to substantially increase the Ron/off ratios in which the device enters a critical regime between diffusive (low bias) and ballistic (high bias) transport — A significant change in the channel mobility is expected to result in high Ron/off ratios, which is a highly sought-after feature for low-power electronics.
The device proposed above requires several combination of several layers of material including not only TIs but also magnetoelectric multiferroics. We will introduce the concept of magnetoelectric multiferroics below.

The coupling of electric and magnetic phenomena is not a novel idea since James Clerk Maxwell already established the dynamic coupling between these two in his electromagnetic equations. Electromagnetism originated from the electrodynamics, namely, time-dependent magnetic field and electric field are coupled, whereas the electrostatic field and magnetostatic field are independent of each other. However, magnetoelectric (ME) effect exits even in static...
field that static electric field induces magnetization and a static magnetic field gives rise to electric polarization. This property promises the ME device to consume less energy since the thermal loss associating the electron motion in the AC field can be reduced [34].

The present section begins with an introduction to the physics of magnetoelectric coupling, followed by the material consideration of magnetoelectric multiferroics and the origin of magnetoelectric composites.

1.4.1 Background of magnetoelectric and multiferroic

The idea of ME can traced back to Pierrer Curie in 19\textsuperscript{th} century who was the first to state that molecules are magnetized by applying an electric field and electrized by a magnetic field [35]. The coupling between the ferromagnetic order and ferroelectric order in a single phase has been described by many researchers [36-38]. As introduced above, the coupling can be described by Landau theory by writing the free energy $G$ of the system in terms of magnetic field ($\vec{H}$) and electric field ($\vec{E}$). When we consider the temperature induced ferroic phase transition in the couple the system, the spontaneous polarization ($\vec{P}_s$) and spontaneous magnetization ($\vec{M}_s$) will also be accounted in the free energy formula. Therefore, the applying the Einstein summation, the tensor notation of the free energy can be expressed as follows [36]

$$-G(\vec{E}, \vec{H}) = \frac{1}{2} \varepsilon_0 \varepsilon_{ij} E_i E_j + \frac{1}{2} \mu_0 \mu_{ij} H_i H_j + \alpha_{ij} E_i H_j + \frac{\beta_{ijk}}{2} E_i H_j H_k + \cdots$$

The first term on the right hand side of the equation describes the contribution of electrical response to an electric field, where $\varepsilon_0$ and $\varepsilon_{ij}$ are permeability in free space and in the material respectively. The second term is the magnetic response of a magnetic field which is equivalent to the first term. The third term described the linear coupling of magnetic ordering and electric ordering. $\alpha_{ij}$ is the linear coupling coefficient and $\beta_{ijk}$ is the higher-order coupling coefficient.
The coupling effect of ferromagnetic and ferroelectric can be established in the form of $P_i(H_j)$ and $M_i(E_j)$ by differentiating free energy with respect to $\vec{E}$ and $\vec{H}$ respectively. We can obtain:

$$-P_i = \frac{1}{2} \varepsilon_0 \varepsilon_{ij} E_j + \alpha_{ij} H_j + \frac{\beta_{ijk}}{2} H_j H_k + \cdots$$

Set $E_j = 0$, we get:

$$-P_i = \alpha_{ij} H_j + \frac{\beta_{ijk}}{2} H_j H_k + \cdots$$

Similarly, differentiating free energy with respect to $H$ and set $H_j = 0$, we obtain:

$$-M_i = \alpha_{ji} E_j + \frac{\beta_{jik}}{2} E_j E_k + \cdots$$

According the equation above, the coupling coefficient becomes a critical value to describe whether it is a strong coupling or a weak coupling between the magnetic property and electric property [39]. The linear magnetoelectric effect in their book and proposed the model as followings:

$$P_i = \frac{\partial E_i}{\partial H_j} H_j$$

$$M_i = \frac{\partial H_i}{\partial E_j} E_j$$

$\frac{\partial E_i}{\partial H_j}$ is the inverse ME effect coefficient.

After spontaneous magnetization and polarization simultaneous happened in a single phase compound discovered in nickel iodine boracites ($\text{Ni}_3\text{B}_2\text{O}_{13}I$) [40], lots of other bulk ceramic multiferroic materials have been explored. These bulk single phase multiferroic materials including Bi(Fe,Mn)O$_3$ [41-43], ReMnO$_3$ and the series of ReMn$_2$O$_5$ single crystals (Re = rare earth). BiFeO$_3$ is discovered which perhaps the only material that is both magnetic and a strong ferroelectric at room temperature [44]. It exhibits an antiferromagnetic behavior.
with a relatively high Neel temperature at about 380 °C and a ferroelectric behavior with high Curie temperature \( T_c = 810°C \). Its weak ferromagnetism at room temperature is due to a residual moment from spin structure [45]. The existence of a spin cycloid averages out any linear magnetoelectric (ME) coupling between polarization and magnetization. However, the compound which has the ME properties are very few in nature because in general, the transition metal \( d \) electrons, which are essential for magnetism, reduce the tendency for off-center ferroelectric distortion. Consequently, an additional electronic or structural driving force must be present for ferromagnetism and ferroelectricity to occur simultaneously. The linear interaction can only exist under very restrictive crystal symmetry constraints, thus the number of crystals that are able to show it are rather limited. Also, their weak ME effect still hinder the application.

An alternative method in enhancement of ME effect is to introduce indirect coupling through strain between two materials such as ferroelectric material and ferromagnetic material [46]. This is a biquadratic coupling between polarization and magnetization placing no constraints on crystal symmetry and is thus allowed in all materials. This coupling is so far the most commonly exploited, and has the largest potential to commercially viable [47]. The biquadratic magnetoelectricity can be achieved and manipulated by strain as the intermediate step.
The ferroelectric/ferromagnetic composites enable the development of magnetoelectric materials with enhanced ME effect. This can be achieved by indirect coupling through the interfacial strain between the ferroelectric and ferromagnetic materials [46, 49-51] shown in Figure 1.12. Such strain mediated ME effect can be used to generate electric polarization in the ferroelectric component of the composite due to applied magnetic field in the ferromagnetic component or magnetization in the ferromagnetic component due to applied electric field in the ferromagnetic component. The property tensor $\frac{\partial E_i}{\partial H_j}$ can be given by the product of the proportionality tensor of the phases [52]:

$$\alpha_{ij} = \frac{\partial \lambda_{ij}}{\partial H_j} \frac{\partial E_i}{\partial \lambda_{ij}}$$

where $\frac{\partial \lambda_{ij}}{\partial H_j}$ is the magnetostriction derivative and $\frac{\partial E_i}{\partial \lambda_{ij}}$ is the change of the electric field with strain. Therefore, according to the equation above, for the engineering of materials with the desired properties, two types of composites can be proposed, those with product properties of
inverse magnetostrictive effect-electrostrictive phases and those with product properties of
magnetostrictive-piezoelectricity. For example, the ME effect, when a magnetic field is applied
to a composite, the magnetic phase changes its shape magnetostrictively. The strain is then passed
along to the piezoelectric phase, resulting in an electric polarization. Thus, the ME effect in
composites is extrinsic, depending on the composite microstructure and coupling interaction
across magnetic-piezoelectric interfaces [53].

1.5 Motivation and Objectives

Though TI has very unique properties as introduced above, there are still several critical
challenges need to be addressed in order to utilize TI practically such as building electronic
devices and magnetic sensors.

First challenge is to choosing proper syntheses method to fabricate TI materials with
high quality: large area of thin films, low surface roughness, large terrace width, thickness
controllable TIs. There are several ways of syntheses: bulk single crystals growth by Bridgman
method or vapor transport; nanoribbons and nanoplates fabrication by gold-catalyzed vapor
liquid solid (VLS) technique; and thin film growth by molecular beam epitaxy (MBE) or
chemical vapor deposition (CVD). Though the single crystal of TIs is easy to grow, it is not
easy to get large pieces when you cleave them. Usually the nano flakes can be made by
exfoliation using Scoth tapes. Thin film deposition is the method I choose for my TI samples.
Compared to single crystal growth, deposition method can give more controllability regarding
to both the composition and thickness of samples. Also, with epitaxy growth, there are more
flexibility to synthesize more complex TI systems such doping or co-doping different elements.
Besides, since the van der Waals gap between the quintuple layers, the lattice matching of
sample with substrate is not crucial in epitaxy which gives the possibility to deposite TIs on different kind of substrates to fullfill the need of different measurement requirements.

Second, most TI systems discovered nowadays are semiconductors in the bulk rather than insulators. The Fermi level lines at bulk conduction band or bulk valence band. Also, the Dirac cone is not within the bulk band gap for most TIs [Fig 13 (b)]. It is often difficult to obtain sufficiently bulk-insulating samples because of the unintentionally-doped Se or Te vacancies. Therefore, reducing bulk conductivity is crucial to achieve ultrahigh carrier mobility of surface state.

Figure 1.13 Schematic picture of surface state and Dirac cone in Bi$_2$Se$_3$ (a) and Bi$_2$Te$_3$ (b); and their relative constant-energy contours of Dirac cones(c) Bi$_2$Se$_3$ and (d) Bi$_2$Te$_3$ [7]

Third, magnetic doping of TI may introducing ferromagnetism in TIs, largely increasing its response and sensitivity to external magnetic field. At the same time, ferromagnetism destroies the surface state, opening a small energy band gap on surface state,
inducing an interesting phenomena, quantum anomalous Hall effect. Therefore, extensive understanding of magnetically doped TIs is still required.

Last but not least, in order to make sensors and switch devices as we proposed we need to investigate magnetoelectric multiferroics to integrated ME and TI in the same device. There is therefore a requirement to develop magnetoelectric materials with low leakage current and high ME coupling coefficient.

Based on the problems and challenges above, I will approach the TI based magnetic sensors and devices in the following three aspects:

First, grow large pieces with low surface roughness and large terrace width and thickness controllable epitaxial TI thin films by MBE. Second, optimize a TI system aiming at reducing the bulk conductivity and increasing surface carrier mobility by changing systematic with different elements. Third, explore the magnetic doped TI about its response to a magnetic field and improve the sensitivity of the response. Fourth, utilize Hall effect (HE) and anomalous Hall effect (AHE) to design high sensitivity magnetic sensor using magnetic doped TI. Last, for integrating switch device, study magnetoelectric multiferroics by using high magnetostriction sensitivity material with doping element to increase magnetostriction derivative term in the coupling coefficient.
CHAPTER 2. SAMPLE SYNTHESIS AND MAJOR EXPERIMENTAL TECHNIQUES

Different techniques of sensor fabrication, characterization and testing have been applied in this work according to different sensor applications. For thin film sensors based on topological insulators, molecular beam epitaxy (MBE) method were used for thin film deposition. Characterization methods such as reflective high energy emission diffraction (RHEED), atomic force microscopy (AFM) were applied to the as-growth thin film to detect the quality of samples. Plasma etching method was used to fabricate micro sized magnetic sensors. For a multiferroic bulk sensor in this work, solid state reaction method were used to fabricate the material and characterization methods such as X-ray diffraction for crystal structure, scanning electron microscopy for surface morphology, SQUID for magnetic properties, and electronic properties with a LCR meter. In the chapter, detailed information on most of the equipment and techniques will be introduced.

2.1 Molecular Beam Epitaxy (MBE)

Since Cho and Arthur first successfully investigated GaAs epilayers in high-vacuum epitaxy growth techniques in the late 1960s, the particle beam technique developed rapidly. This development accelerated when different semiconductor devices with quantum-well structures were invented in the 1970s [54]. Since then, MBE began to be used in implement in all kinds of devices such as quantum-well lasers, ion gauge, high-electron mobility transistor and superlattice avalanche photodiodes. It is a versatile technique for growing thin epitaxial structures made of semiconductors, metals or insulators.

The schematic picture of the basic physical processes in the MBE vacuum chamber is shown in Figure 2.1. The essential elements in the chamber include heater, substrate, effusion
cells, crucibles with source materials, RHEED gun and screen. There are also two valves connecting to transfer chamber and cryo-pump. There are mainly three zones where different physical phenomena take place. The first zone is the generation zone where molecular beams are generated from sources of the Knudsen effusion cell. The cell temperature can be accurately controlled by proportional-integral-derivative (PID) controllers. The desired chemical composition of the thin film can be obtained by choosing the appropriate cell and substrate temperature which will be addressed in detail in Chapter 4.

Figure 2.1 Molecular Beam Epitaxy (a) Schematic picture of MBE vacuum chamber (b) Picture of MBE used in this work
The second zone is where beams from different sources intersect each other and the vaporized elements mix together creating a gas phase contacting the substrate areas. The heater and substrate can be considered as the third zone where crystallization process takes place.

During growth, the source materials are heated to a certain temperature, then by opening the shutter in front of the effusion cells, molecular beams evaporate into vacuum chamber and arrive at the substrate surface. Therefore, the evaporation rate is important because it controls the composition of grown epilayers. The growth rate maintained at 1μm/h is low enough that surface migration. Therefore, the surface of the grown film is very smooth. The RMS roughness can maintained lower than 1 nm in the present work.

Although the van der Waals gap between quintuple layers makes less requirements of lattice matching with substrate in TI thin film growth, I still find mica substrate gives the best quality thin film compared to Si and GaAs. Figure 2.2 shows the mica substrate and mica crystal structure. It is a layer-by-layer structure. Before mounting the substrate on holder, a new fresh surface of mica can be cleaved which is easier than Si substrate standard cleaning procedure. Figure 2.3 (e) shows my TI sample on a 2 inch diameter mica substrate.

There are mainly three aspects that make MBE superior to other deposition methods including the ultra-high vacuum (UHV) chamber during growth, the significantly more precise control of the beam fluxes and in-situ characterization methods. The definition of Ultrahigh Vacuum is the pressure \( p \leq 10^{-9} \) Torr (1.33 \( \times 10^{-7} \) Pa). In our experiments, the chamber base pressure is always maintained at \( p = 10^{-10} \) Torr and \( p = 10^{-9} \) Torr during growth. Since growth is carried out in such a high vacuum, the growth processes, far from thermodynamic equilibrium, is governed mainly by the kinetics of the surface processes. This is different from
other epitaxy such as liquid phase epitaxy or vapor phase epitaxy which is carried out under a thermodynamic equilibrium state around the substrate.

Another advantage of MBE compared to other deposition techniques is the surface and crystal structure of the as-grown film can be in-situ diagnose by Reflection High-Energy Electron Diffraction (RHEED). The process of RHEED is a high energy beam of electrons (5-40keV) is directed at a low angle (1° - 3°) to the substrate surface. The penetration of the beam into the surface is low and is restricted to the top several atomic layers, as the surface roughness is different due to the different deposition condition. The diffraction process in RHEED is also different. On rough surfaces, the process is dominated by the electron beam transmission into some part of the surface and then reflection which always leads to a spotty feature pattern, whereas, for the electron beam that undergoes true reflection diffraction, in which the beam

Figure 2.2 Mica crystal(a) and mica substrate(b). Mica crystal strucrure(c). Schematic picture of van der Waals epitaxy of TI on mica(d) and sample on mica in present work(e).
leaves the scatter from the same surface where the incident beam entered, the diffraction pattern is in the form of elongated streaks as shown in Figure 2.3.

This is because electrons interacting with the epitaxial growth layers with a smooth surface can be considered as electrons interacting with a two-dimensional atomic layer. The third dimension can be neglected. Therefore, the surface layer in reciprocal space can be defined as rods perpendicular to the sample surface. Moreover, the magnitude of the wave vector $\vec{k}_0$ of the incident electron beam, also known as the radius of the Ewald sphere, can be calculated using this equation: $|\vec{k}_0| = \frac{2\pi}{\lambda} \approx 2\pi \frac{\sqrt{V(1+10^{-6}V)}}{12.247}$ where $V$ is the accelerating voltage.

In our experiment, the accelerating voltage is 20 keV. The corresponding magnitude of radius is $|\vec{k}_0| = 5$ nm, which is over ten times larger than the distance between reciprocal rods. Figure 2.3 shows the schematic picture of an Ewald sphere with radius $k_0$ cutting into the surface rods in reciprocal space leading to a streaky diffraction pattern. Note that, in order to prevent the
scattering of electron beams by gas molecules in the chamber, RHEED must be performed at UHV chamber.

2.2 Hall Sensor Fabrication by Plasma Etching and E-beam Lithography

To demonstrate, a Hall effect sensor based on topological insulator thin films, Hall bars were fabricated using a plasma etching method. It is a kind of dry etching used widely in microfabrication process in semiconductor industry. It is superior to conventional wet etching methods in many aspects including no chemical consumption, no photoresist adhesion problems and anisotropic etching. The purpose of dry etching is to create an anisotropic etch and a unidirectional etch. An anisotropic etch is critical for high-fidelity pattern transfer.

A schematic picture of common plasma etching setup is shown in Figure 2.4(a). A plasma etching system consists of a vacuum chamber, two electrodes that create an electric field for accelerating ions towards the surface of the samples. What is between the two electrodes is plasma, which is generated with an radio frequency (RF) powered electromagnetic field applied to the bottom electrode. Plasma contains both positively and negatively charged ions in equal quantities. The plasma etching requires a high vacuum level, for which the base pressure reach the value of $10^{-6}$ Torr in my experiment. Ar gas is used to generate an Ar plasma. Ar gas enters through the top of the chamber and exits to the turbo pump system through the bottom for several times to make sure the chamber is filled with Ar gas. Then, a plasma can be initiated by applying an RF EM field with 100W in my experiment. After a few cycle of an EM field, the electrons are absorbed into the two electrodes leaving the relative massive $Ar^+$. The electron accumulated charge in the wall generates a high voltage between two electrodes. The positive ions accelerated in the electric field, causes them to collide with the surface of the sample surface.
The interaction of the surface and ions depends on the type of plasma with different principles including volatility, adsorption, chemical affinity and ion-bombardment. In my case, most of the etching happens in a physical process through ion-bombardment. The area covered by the Hall bar mask remains while other areas of the sample will be etched away. The etching rate depends on several aspects such as the electron source, pressure in the chamber and the gas species. Carefully adjust parameters regarding to the above aspects provides clean sharp interfaces after etching. The equipment I used is shown in Figure 2.4(b).

Electron beam lithography method is used to fabricate small size sensor. The process flow chart is shown in Figure 2.5 (a). After epitaxy growth of TI thin film on mica, photoresist was applied. The Raith e-beam lithography [(Figure2.5(b)] is used to writing the feature on the thin film. Then developing the sample to transfer the feature on to photoresist. Then etching away TI and remove the photoresist.
The above sessions introduced sample preparation and sensor fabrication methods in my experiment. Since sensor design and device performance largely depend on the material properties, for example, in my study, magnetization, piezoelectricity, magnetostriction of multiferroic materials and carrier density, mobility of topological insulators, the characterizations play an important role for future device testing. The following sessions are characterization methods after sample fabrication including X-ray diffraction and atomic force microscopy. After that, sensors made from an ME composite and TI thin films will be tested under various external fields.

2.3 X-ray Diffraction Measurement (XRD)

X-ray diffraction is a method of investigating the crystal structure and atomic spacing of materials. The measurement is based on constructive interference between a monochromatic X-ray and a crystal sample. An X-ray diffraction pattern can be used as a “fingerprint” to identify the crystal structure since every crystalline solid has its unique features of atom
arrangement. An X-ray is generated in an X-ray tube which contains a cathode, an anode target. By applying high voltage to the cathode, the electron is “kicked” out of the cathode and hits the target, emitting X-ray. The generated X-rays are filtered by a matching material with particular absorption characteristics in front of the X-ray source to produce monochromatic radiation. Then the X-rays are collimated to concentrate, and directed toward the sample. The diffracted rays are then received by a detector. Figure 2.6 depicts schematically the X-ray diffraction machine used in our experiments (Siemens D500) which is equipped with an X-ray tube, the sample under test and a detector to pick up the diffracted X-rays. The left part is the X-ray generator, the right part is the detector to receive rays reflected from the samples. In the middles is the sample and holder.

The schematic picture of incident rays interacting with a sample is shown in Figure 2.6(b). The path difference between the two waves is $2d \sin \theta$. For constructive interference between these waves, the path difference must be an integral number of wavelength ($\lambda$). This leads to the Bragg equation: $n\lambda = 2d \sin \theta$; where $n$ is an integer, $\lambda$ is the wavelength of incident rays, $d$ is the spacing between the planes in the atomic lattice, and $\theta$ is the angle between the incident rays and the scattering planes. A diffraction pattern is obtained by measuring the intensity of scattered waves as a function of scattering angle ($2\theta$). Certain crystal structure has its own diffraction pattern which can be researched in PDF card.

In my work, an X-ray diffraction measurement is used for the following two purposes. First, it is used in detecting different phases during the process of fabricating a cobalt ferrite/barium titanate based composite sensor. Because cobalt ferrite has a spinel structure while barium titanate is tetragonal at room temperature, it is easy to use X-rays to detect these two phases in the composite.
At the same time, extra phases can be detected if other peaks appear in the diffraction pattern. Second, the lattice spacing in a topological insulator along the $c$ axis can be determined by X-ray diffraction. Since topological insulator epitaxy thin films are highly anisotropic with a single crystal structure in the $x$-$y$ plane while epitaxy along $c$-axis, only diffraction peaks from the [55] family planes can be observed. The detailed analysis of an X-ray diffraction pattern will be discussed in each result sections in following chapters.

Figure 2.6 Schematic picture of (a) X-ray diffraction machine setup (b) incident X-rays with a certain wavelength interact with a crystal producing constructive interference.
2.4 Atomic Force Microscopy (AFM)

Atomic Force Microscopy (AFM) is one of the Scanning Probe Microscopy family which is used to investigate the surface properties of materials from micron to atomic level. The invention of AFM opened the door for studying the surface of poorly conducting materials. This field was prohibited due to the problem of surface charging when using the conventional surface detecting techniques. AFM probes the surface with a sharp tip, which is several microns long and less than 10nm in diameter. As shown in Figure 2.7, the tip is located at a free end of a cantilever about 100-200μm long. During experiment, the piezoelectric stick force the cantilever to vibrates near its resonant frequency. Forces of the interaction between the surface atom and tip caused the cantilever bend. The bending is monitored by a detector, in most cases, an optical lever. It operates by reflecting a laser off the cantilever. The reflected laser beam strikes a position-sensitive photo-detector consisting of four-segment photodetector. The differences between the segments of photodetector of signals indicate the position of the laser spot on the detector and thus the angular deflections of the cantilever. Several forces contribute to the bending of cantilever. The most commonly associated force is van der Waals force.

During experiment, I use the tapping mode of Veeco MultiMode SPM. This is a non-contact mode which means the cantilever is held on the order of tens to hundreds of angstrom from the sample surface. The force between the cantilever and surface is attractive according to the relationship between interatomic force and distance. The space between the tip and sample also protected sample being contaminated through the experiments. Besides the AFM image, for the device application concerning, RMS surface roughness is another important
parameter. In order to achieve high performance sensor, the rms roughness should be less than 1nm to prevent the scattering of electrons by the surface in topological insulator epitaxy films.

Figure 2.7 Schematic picture of atomic force microscopy (AFM).

2.5 Composite Sample Preparation Procedures

In this work, the ME sensor is based on a composite made from cobalt ferrite, a high magnetostrictive compound, and barium titanate, a typical piezoelectric compound. I used solid state reaction method to fabricate cobalt ferrite and barium titanate separately and then mix the powder of each and sintering them into composites. The sample preparation flow chart is shown in Figure 2.8. The raw materials are first weighed according to the stoichiometric formula of composition desired, for example, the fabrication of cobalt ferrite include high purity Co$_3$O$_4$ (99.9%) and Fe$_3$O$_4$ (99.9%). And then, the weighted materials are put in a ball stainless steel milling jar and are mixed with 25g stainless steel balls. Then the jars are fixed on a ball milling machine, which can rotate at a specific speed (300r/min) and so as to mix the
powder to homogeneous state. The balls are used to increase the milling efficiency. It takes about six hours for mixing. Then, the mixture were pressed into lumps and then calcined in ambient air at certain temperature to carry out the chemical reaction and gain certain crystals. For pure CoFe₂O₄, the calcining temperature is ~1000°C. With adding dopants such as Ga into CoFe₂O₄, the calcination temperature varies dependent on the concentration of dopants. Since the calcination temperature has a great influence on density and other properties of final products, it is very important to control it to a narrow range.

![Sample fabrication and characterization flow chart of magnetoelectric multiferroic sensor](image)

After that, products will be a bulk material, which need to be grinded again to a convenient particle size by ball milling. After above process, PVA bender were added into the powder for sintering. The effect of the binder is to bind crystalline grains together and make the flakes easy to form. Grinding is needed to make sure the binder distributed in the sample homogenously. The granules are pressed into disk shape which will be used as the sensor during the following test. The samples were heated very slowly to 500°C and kept at this
temperature for one hour to remove any binder. After the binder burned out, the samples are taken to a higher temperature for sintering. The sintering temperature and time should be optimum for proper densification to occur without abnormal grain growth. The sintering of oxide ceramics must be carried out in an oxidizing atmosphere or in air. After sintering, the sensor are ready to be tested under different external fields such as temperature, electric field and magnetic field. The sensitivity can be calculated after the experiments. Chapter 8 will introduce magnetoelectric multiferroic sensor based on Ga doped cobalt ferrite and barium titanate composites.
CHAPTER 3. TOPOLOGICAL INSULATOR GROWTH AND CHARACTERIZATION

Since three-dimensional topological insulators were theoretically predicted and experimentally verified, they are by far the most studied TIs that could be applied to the microelectronics and spintronics. Among these groups, bismuth and antimony based binary and ternary compounds attract most attentions. Therefore, growth of these TI crystals are crucial toward the implementation of devices based on TI. Previous researches focus mainly on two aspects, reducing defects concentration in crystal and increasing the surface area to volume ratio, in order to suppress the proportion of bulk electrons from the surface electrons which enable the unique surface conduction differentiated from the bulk. Moreover, in order to lower the bulk conduction due to the position of Fermi level, doping element between different TI systems allows manipulating relative position of Fermi level and band gap to achieve the ideal band structure of TI. In this chapter, I will focus on the TI thin film growth and characterizations which is the basic for the following chapters and device applications.

3.1 Introduction

The newly discovered and developed three-dimensional topological insulator draws an increasing attention due to their unique surface states, which leads to the exotic surface conductivity comparable to graphene. Among these 3D TI systems, V-VI semiconductor compounds are most studied because their relative simple surface band structure and relatively large bulk gap. These systems are based on bismuth (Bi), antimony (Sb) and tellurium (Te) binary and ternary compound including Bi$_2$Te$_3$, Sb$_2$Te$_3$, Bi$_2$Se$_3$, Bi$_x$Sb$_{2-x}$Te$_3$, Bi$_x$Sb$_{2-x}$Se$_3$. Although the bulk materials of these systems has been used as superior thermoelectric application due to its high thermoelectric figure of merit at room temperature, the application
regarding to topological surface state behavior requires much higher quality of crystals in order to reduce electron scattering and bulk electrons concentration. Many methods were reported on crystal growth of above systems both in bulk and nanostructure. Single crystal bulk topological insulator based on Bi$_2$Te$_3$, Sb$_2$Te$_3$, Bi$_2$Se$_3$ alloy were grown by the Bridgman method and self-flux techniques in many laboratories world-wide. The experimental observations of the exotic electronic states has been observed on the cleaved surfaces of bulk single crystals. However, with the explosion of interest in nanostructures such as nanoplates and nanoribbons of TIs since the surface properties are dominant due to large surface to volume ratio, most experimentalists works on exploring the nano sized, low dimensional TI crystals. Chemical vapor deposition (CVD), solvothermal synthesis, vapor-liquid-solid (VLS), vapor-solid method (VS), sputtering, pulse laser deposition (PLD) and molecular beam epitaxy (MBE) are most popular techniques to synthesis TI nanostructure. Among all these methods, MBE growth gives the best quality crystals due to its layer-by-layer epitaxy growth mechanism. Moreover, TI thin film growth by this method allow us to precisely control thickness and doping element concentration. The surface roughness of thin film by MBE could reach lower than 1nm which enables them to be used as nano size electronic device with enhanced surface carrier mobility. In this work, all the sample are grown using MBE method. The properties of thin film can be influenced by parameters such as the source material temperature and flux rate, substrates, substrate temperature, growth rate and time, which will be addressed in the following parts.

3.2 Source Material Temperature and Flux Rate Control

In this work, MBE is used to grow TI thin films because of its deposition rate (typically less than 100 nm per min) that allows the films to grow atomic layer by atomic layer. These
deposition rates require proportionally ultra-high vacuum (UHV) to achieve the same impurity levels as other deposition techniques. The absence of carrier gases as well as the UHV environment result in the highest achievable purity of the grown films. Typically, the source material was heated up based on their vapor pressure shown in Figure 3.1.

Figure 3.1 Vapor pressure curves of solid elements [56].
In order to monitor the flux of source materials Sb and Te, several different temperatures of Sb and Te were chosen and grow separately on substrates. High quality thin film sample of Sb$_2$Te$_3$ requires the source material flux ratio of Te to Sb ratio approach 10 to 1 during the growth. This is because Te molecules (Te$_2$) tends to evaporate easier than atom Te, which will lead to low concentration in the chamber during growth, which results in lower quality film because of Te vacancy. During the same growth time period, the thickness of the sample with only Sb and Te respectively will reflect the source material flux during the growth.

![Figure 3.2: Thickness of Te and Sb thin film as a function of source temperature when substrates were at room temperature](image)

Figure 3.2 shows summary of the thickness results as a function of source material temperature. When Te temperature at about 300°C and Sb at between 400°C to 425°C, the thickness ratio of Te and Sb is 10:1. Further increasing temperature will speed up the deposition rate and destroy the epitaxy process. Overall, material flux rate is controlled by the
heating temperature of source material. To get high quality film, not only the flux rate of different source should collaborate but also the heating temperature should maintained in a level keeping the epitaxy growth.

3.3 Substrates Selection for Device Application

As introduced in the previous chapter, $V_2VI_3$ based TI are rhombohedral structure at room temperature, which can also be described in a hexagonal unit cell with layered atoms known as quintuple layer (QL). QLs are held together with Van der Waals bond, which lead to crystal anisotropy in a certain direction similar to MoS$_2$ and graphite. The crystal structure of TI determine the epitaxy mechanism is different from other material typically grown by MBE such as GaAs. The epitaxy of TI thin film on substrate displaying no dangling bonds and only weak van der Waals like forces act across interface of thin film and substrate, which is known as Van der Waals epitaxy (VDWE). This kind of epitaxy growth relaxes the lattice matching condition allowing a large variety of substrates such as sapphire, Si, InP, BaF$_2$, GaAs. In this work, I also grow TI on different substrates, which are, Si, GaAs and Mica. The following parts will describe the problems during growth on different substrates and then compare the film quality on different substrates.

GsAs (111) has been used as substrate to grow Sb$_2$Te$_3$. In the couples of samples I grew on (111) GaAs substrate before deoxidation process of the substrate, none of them have roughness below 1nm which is the level of roughness we generally get on good quality TI film on mica substrate. Figure 3.3(a) shows the AFM image of Sb$_2$Te$_3$ film on (111) GaAs with Sb temperature at 390°C, Te temperature at 300°C and substrate temperature at 235°C. The overall roughness in a 5μm by 5μm scanning area is 16.72nm. Some other samples shows more or less similar roughness. Figure 3.3(b) shows the surface morphology of sample after
deoxidation with the same growth parameter as Figure 3.3 (a), which is heating up substrates to 600°C and cool down before starting growth. The roughness dramatically decrease to 0.9nm in a 5μm by 5μm scanning area. However, the terrace structure is not clear and sharp. This may cause by the non-smooth surface of GaAs after heating up to high temperature.

![AFM image of Sb₂Te₃ film on <111> GaAs (a) before deoxidation and (b) after deoxidation at 600°C.](image)

Another substrate, Mica, is also used to grow TI thin films. Representative surface profile of Sb₂Te₃ thin film grown on mica is shown in Figure 3.3. It is found that over large length scale (5×5 μm²), the thin film possesses a terrace structure, which indicates the layer-by-layer growth mechanism on mica substrate. The 2D-nature of the surface is also revealed by the streaky RHEED pattern shown in the inset of Figure 3.3(a). The root-mean-square (RMS) roughness of the sample was measured to be 0.73 nm. Note that the present thin film possesses quite low surface roughness compared with MBE grown Bi₂Se₃ thin films on sapphire [57], Bi₂Se₃ thin films on flat Si (111) substrate [58], Bi₂Se₃ thin films on InP (111) substrates [59], and Sb₂Te₃ thin films on GaAs (111) substrates [60]. Our results indicate that mica substrate is a good candidate for the growth of TI thin films in terms of its atomic smooth surface, chemically inert nature, thermally stable state, highly transparent, flexibility, and perfect insulate. Therefore, results in following chapters are all based on TIs on mica.
Topography of the thin film marked with dashed line is shown in Figure 3.4(b). This result demonstrates the terrace growth of thin film in a large area. For instance, at the distance of 4 μm ~ 4.5 μm, five quintuple layers can be observed with thickness of each quintuple layer being ~ 1 nm. Thus, this result further confirms the layer-by-layer epitaxial growth of thin films. The topography of the scratched film and the height information are shown in Figure 3.4(c). It is found that a steep edge is formed by scratching. The light color region on the left and the dark region on the right indicate TI thin film and mica substrate respectively. The white line indicates the height profile along the horizontal axis. The sudden drop of the black line reveals the thickness of thin film is ~ 12 nm. Considering 30 minutes growth time, the growth rate was maintained as 0.4 nm/min. Figure 3.5 shows Sb$_2$Te$_3$ growth on different substrates. We can see that Sb$_2$Te$_3$ growth on mica shows the largest area of terraces, the most sharp interfaces and lowest roughness according to AFM. Also, mica is cheaper and easier to prepare compared to Si and GaAs. Moreover, mica is also transparent in the visible light wavelength,
together with its flexibility, TI thin film on mica substrate could potentially used in optoelectronics.

3.4 Substrate Temperature Effect on Film Quality

Substrate temperature is an important parameter that influence film quality. If the substrate temperature is too low, when atom deposited on substrate, there is not enough kinetic energy for the atoms to move around. Therefore, even if the flux ratio of the source is sufficient, inefficiency in the reaction exist between the atoms. We carried out a systematically study on the substrate temperature effect of thin film on mica shown in Figure 3.6. As shown in Figure 3.6(a), the thin film surface shows elongated nano pillars when the substrate temperature is at 170°C. However, if the temperature is too high, screw islands appear as shown in Figure 3.6(e). Only within a narrow temperature window, the film shows large terraces and epitaxy growth with low roughness. In this set of sample, the best substrate temperature is between 230°C to 235°C. As shown in Figure 3.6(d) both nano pillars and screw islands disappear, only large terraces with 0.3nm RMS roughness observed in this substrate temperature. Since the surface state is the key to the unique property of topological insulator, low surface roughness plays crucial role in determining the success of thin film growth. The roughness of film with different
substrate temperature is summarized in Figure 3.6(f) which shows first decreasing and then decreasing tendency upon heating.

![Image of surface morphology](image)

Figure 3.6 Surface morphology of Sb$_2$Te$_3$ film on mica substrate with different substrate temperatures (a) 170°C (b) 200°C (c) 210°C (d) 230°C (e) 235 °C; (f) RMS roughness of above samples.

### 3.5 Element Doping in Thin Film Growth

Doping is a common method to control the properties of semiconductors. Similarly, doping element in TI results to interesting properties. As introduced above, Sb$_2$Te$_3$ is a p-type semiconductor while Bi$_2$Te$_3$ is naturally a n-type semiconductor. Doping Bi into Sb$_2$Te$_3$ will increase electron concentration so that tuning the Fermi level and band structure. Moreover, doping magnetic impurities in TI system destroy time reversal symmetry of the surface state and open a small surface gap which leads to quantum anomalous Hall effect. Therefore, to
maintain high quality while adding dopant into TI is important to gauge the possible application of device application of TI.

In the present work, the concentration of Bi in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ is adjusted by controlling the cell temperature, and measured by EDS. Since large amount of signals came from mica substrate for 12 nm thin films in EDS measurement, we grew films with 60 nm in thickness to get a convincible composition analysis. Figure 3.7 shows the EDS analysis of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin film. All the EDS of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ on mica substrate share the same feature. Therefore, we take (Sb$_{1.82}$Bi$_{0.18}$)$_2$Te$_3$ as an example to show the analysis. The EDS spectrum in Figure 3.7(a) confirms the chemical composition of the thin films. The elements such as O, Na, K, Si, Al are from mica substrate. The ratio of different elements in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films can be measured, and the composition of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ as a function of the Bi cell temperature during MBE growth is shown in Figure 3.7(b). In this work, Bi started to appear in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with Bi temperature higher than ~ 430 °C (Bi concentration, $x = 0.014$). The highest doping concentration is $x = 0.29$ with Bi temperature ~ 500 °C. The Bi concentration in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ as a function of cell temperature can be fitted well with exponential equation [shown in Figure 3.7(b)], which indicates the doping of Bi is a thermally activated process controlled by the evaporation of Bi from the diffusion cell.
In order to monitor the surface morphology and roughness of thin film after doping Bi, AFM experiments are carried out. Figure 3.8 demonstrates the evolution of morphology of thin films with Bi concentration in \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\). When the Bi is doped into \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) samples, the surface roughness begins to increase. It is shown in Figure 3.8(a) to (c) that with doping Bi concentration as \(x = 0.02\) to \(0.07\), the surface is generally flat and the overall roughness remains below 2 nm. Pyramidal-shape terrace over ten quintuple layers can be observed but rarely. With increasing the Bi concentration from \(x = 0.07\) [Figure 3.8(c)] to \(x = 0.11\) [Figure 3.8(d)], the size of the pyramidal-shape terrace becomes larger and the volume

Figure 3.7 Composition and structure analysis of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\). (a) The EDS spectrum of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) with \(x = 0.18\). (b) Bi concentration of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) as a function of Bi diffusion cell temperature.
fraction of it also increases. Correspondingly, the surface roughness of thin film jumps to 2.81 nm. The surface morphology of thin films shows quite high density of the pyramidal-shape terraces with further increases in Bi doping level $x = 0.18$ to $0.29$.

![AFM images of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin film as a function of Bi concentration x. Large amount of pyramidal-shape terraces over ten quintuple layers can be observed when $x > 0.11$.](image)

**Figure 3.8(a) ~ (f)**

3.6 Characterization on Phase Formation of TI

Reflection High-Energy Electron Diffraction (RHEED) is a tool for real-time characterization of surface and crystal structure of thin film. It is frequently found on ultrahigh vacuum systems such as MBE. RHEED patterns result from and contain detailed information about the crystal properties of surface. The typical setup of RHEED is an electron beam impinges onto film surface at a nearly grazing angle and is reflected onto the screen. It is a surface sensitive technique that the high energy electron beam only probe topmost atomic
layers. Therefore, a streaky RHEED pattern indicates single crystal with smooth surface. As the surface becomes rough but still single crystal, the streaks changed to spotty structure results from the scattering of the electrons through the roughness islands or terraces. Figure 3.9 shows a comparison of two Sb$_2$Te$_3$ thin film sample with different substrate temperature. The spotty like structure of RHEED pattern [Figure 3.9(a)] indicating a rough surface while the roughness of thin film with streaky like pattern in Figure 3.9(b) shows roughness about 0.5nm. Therefore, the RHEED provides real-time information of thin film quality, hence enables a quick determination of optimized growth parameter.

![Figure 3.9](image)

Figure 3.9 Reflection High-Energy Electron Diffraction (RHEED) as real-time tool to monitor the surface of TI thin film

We further use X-ray diffraction method to characterize the crystallographic properties of films. The crystal quality and orientation of deposited Sb$_2$Te$_3$ thin film on mica were determined by XRD. It is found that the mica substrate is characterized as sharp (001) family diffraction peaks, which indicates its clave plane as $c$-axis. The (003) family diffraction peaks of Sb$_2$Te$_3$ are observed, which suggests that the deposited thin films preferentially align alone its $c$-axis. Moreover, no extra peaks are observed indicating that no secondary phase appears. We determined that its $c$ lattice parameter is 30.42 Å from the diffraction pattern, being consistent with its bulk value.
CHAPTER 4. MAGNETOTRANSPORT STUDY OF TOPOLOGICAL INSULATOR THIN FILM ON MICA SUBSTRATE

To analyze the exotic surface electronic property of TI thin film, we deposit high quality \((\text{Sb}_{1-x}\text{Bi}_x)\text{Te}_3\) thin films on mica substrate by molecular beam epitaxy and investigate their magnetotransport properties. It is found that the average surface roughness of thin films is lower than 2 nm. Moreover, a local maxima on the sheet resistance is obtained with \(x = 0.043\), indicating a minimization of bulk conductivity at this composition. For \((\text{Sb}_{0.957}\text{Bi}_{0.043})\text{Te}_3\), weak antilocalization with coefficient of -0.43 is observed, confirming the existence of 2D surface states. Moreover Shubnikov-de Hass oscillation behavior occurs under high magnetic field. The 2D carrier density is then determined as \(8.08 \times 10^{16} \text{ m}^{-2}\), which is lower than that of most TIs reported previously, indicating that \((\text{Sb}_{0.957}\text{Bi}_{0.043})\text{Te}_3\) is close to ideal TI composition of which the Dirac point and Fermi surface cross within the bulk bandgap. Our results thus demonstrate the best estimated composition for ideal TI as \((\text{Sb}_{0.957}\text{Bi}_{0.043})\text{Te}_3\) and will be helpful for designing TI-based devices.

4.1 Introduction

Topological insulators (TIs), due to its dispersionless surface state[14, 19] are promising candidates for nano-electronics, spintronics, and magnetic sensors [15, 61, 62]. The reason for this nontrivial surface state is the bulk band inversion which arises from the strong spin-orbit coupling [19]. This surface state of TIs protects the electrons from back scattering which may lead to ultra-high conductivity [63]. Experimentally, the topological surface state has been found in 3D TI materials such as Bi\(_2\)Te\(_3\) and Sb\(_2\)Te\(_3\). To reduce the surface crystalline defect and obtain high bulk resistivity, TIs are grown on various substrates such as sapphire and GaAs.
Among these substrates, muscovite mica which enables van der Waals epitaxy shows advantages in the growth of TI with low crystalline defect and high electrical properties [24]. Moreover, the mechanical flexibility and transparency of mica enable the application of TIs in flexible optoelectronics [64].

The ideal TIs require both Dirac cone and Fermi level lying inside the bulk bandgap where all the electrical conductivities are attributed by the TI surface [19]. However, TIs such as Bi$_2$Te$_3$ and Sb$_2$Te$_3$ are reported as n-type and p-type band structure respectively [65]. Therefore, their band structures are required engineered to achieve ideal TI. Due to the structural compatibility of Bi$_2$Te$_3$ and Sb$_2$Te$_3$, it is possible to tune the Fermi level and Dirac cone by doping Bi into Sb$_2$Te$_3$ to make an ideal TI. Moreover, since the band structure of TIs can be affected by the epitaxial constraint from the substrate [66], it is still necessary to study the growth of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ on mica substrate and experimentally locate the ideal TI composition for the practical applications.

In this chapter, (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films were deposited on mica substrate with varying Bi concentration, aiming to study the structural characterize of thin films on mica substrate and locate the ideal TI composition. The magneto transport responses of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ near ideal TI composition will be studied in detail to understand the electron properties of its surface state.

4.2 Experiment

(Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films with thickness of 12 nm were deposited on mica substrate by molecular beam epitaxy. The quality of the thin films during growth was monitored with reflection high energy electron diffractraction (RHEED). The concentration of Bi in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films was modulated by the cell temperature of Bi. X-ray diffractometer (XRD) were used to characterize structural information thin films. The surface morphology and thickness of thin
films were characterized by atomic force microscope (AFM). The composition of thin films was analyzed with the FEI Quanta FE-SEM. Room temperature sheet resistance of thin films was measured using four-point probe method. The magnetotransport response of thin film at low temperature was performed in physical properties measurement system.

4.3 Results and Discussion

4.3.1 Structure of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films deposited on mica substrate

Surface morphology of Sb$_2$Te$_3$ thin film grown on mica is shown in Figure 4.1(a). Over large length scale (5×5 μm$^2$), the thin film possesses a terrace-like structure. Along dashed line of Fig. 1(a), the surface shows stepwise increase of its height [Figure 4.1(e)] with a value of ~1 nm (i.e. one quintuple layer)[60] which indicates the 2D growth of thin films on mica substrate. With doping Bi into Sb$_2$Te$_3$ [Figure 4.1(b), 1(c), and 1(d)], pyramidal-shape terrace gradually appears. As a result, the surface roughness increases. The highest surface roughness is ~ 1.9 nm with x = 0.07. However, this value is still low when compared with TIs grown on substrates such as InP (111) and GaAs (111) (roughness ~ 8 nm) [59, 60], which demonstrates the feasibility of mica substrate on growth of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with varying Bi concentration. Representative XRD profile of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with x = 0.043 is shown in Figure 4.1(f). Diffraction peaks from the [55] family planes of (Sb$_{0.957}$Bi$_{0.043}$)$_2$Te$_3$ are observed, which suggests that thin films are grown along its c-axis.
Effect of Bi on sheet resistivity of (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) thin films

To locate the ideal TI composition in (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) grown on mica substrate, sheet resistivity of thin films were studied. Based on previous results [67] for Sb\(_2\)Te\(_3\) [Figure 4.2(a1)], the DP locates in the bulk bandgap while the FL lies in the valence band; while for Bi\(_2\)Te\(_3\) [Figure 4.2(a3)], the DP is inside the valence band with FL cutting the conduction band. The band structure of Sb\(_2\)Te\(_3\) and Bi\(_2\)Te\(_3\) thus suggest a low value of their sheet resistivity. Doping of Bi gradually shifts up the FL and pushes down the DP [67]. As a result, an ideal TI with FL and DP cross within the bulk bandgap can be formed [Figure 4.2(a2)]. With extremely reducing bulk carrier density, the (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) near ideal TI should show obvious increase in sheet

Figure 4.1 Characterization of topological insulator thin films (a) ~ (d) AFM image of thin films (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) grown on mica substrate, where (a) x = 0.0, (b) x = 0.014, (c) x = 0.043, and (d) x = 0.07. RHEED pattern of thin film (Sb\(_2\)Te\(_3\)) during growth is shown in (a) inset. (e) Height profile of Sb\(_2\)Te\(_3\) thin film along the dashed line in (a). (c) XRD profile of (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) thin film with x = 0.043.

4.3.2 Effect of Bi on sheet resistivity of (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) thin films

To locate the ideal TI composition in (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) grown on mica substrate, sheet resistivity of thin films were studied. Based on previous results [67] for Sb\(_2\)Te\(_3\) [Figure 4.2(a1)], the DP locates in the bulk bandgap while the FL lies in the valence band; while for Bi\(_2\)Te\(_3\) [Figure 4.2(a3)], the DP is inside the valence band with FL cutting the conduction band. The band structure of Sb\(_2\)Te\(_3\) and Bi\(_2\)Te\(_3\) thus suggest a low value of their sheet resistivity. Doping of Bi gradually shifts up the FL and pushes down the DP [67]. As a result, an ideal TI with FL and DP cross within the bulk bandgap can be formed [Figure 4.2(a2)]. With extremely reducing bulk carrier density, the (Sb\(_{1-x}\)Bi\(_x\))\(_2\)Te\(_3\) near ideal TI should show obvious increase in sheet
resistivity [67]. Moreover, the energy difference between DP and FL of Sb$_2$Te$_3$ (~ 0.01 eV) is much smaller than that of Bi$_2$Te$_3$ (~ 0.3 eV) [67]. Thus, the ideal TI composition is expected close to Sb$_2$Te$_3$ terminal. Based on above analysis, sheet resistance measurement was performed on (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with $x = 0.014, 0.043$, and $0.07$ at room temperature. As Figure 4.2(b) shows, with doping Bi, a peak in sheet resistivity is observed in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ at $x = 0.043$. The sheet resistivity decreases with deviating from this composition. Such experimental observation is consistent with the schematic picture in Figure 4.2(a1) ~ 2(a3). It is indicated that (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with $x = 0.043$ is close to ideal TI. This doping value is also consistent with previous work suggesting the ideal TI composition as $x = 0.04 ~ 0.06$ [67], indicating that epitaxial constraint generated by mica substrate is weak on determining the composition of ideal TI in (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$.

Figure 4.2 (a1) ~ (a3) Schematic illustrations on tuning the Fermi level and surface Dirac point of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with increasing Bi concentration. (b) Sheet resistivity of (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films at room temperature.
4.3.3 Weak antilocalization of \((\text{Sb}_{0.957}\text{Bi}_{0.043})_2\text{Te}_3\) thin films under low magnetic field

To study the topological surface state near ideal TI composition, magnetotransport responses of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) \((x = 0.043)\) at low temperature were studied under low magnetic field. At \(T = 2.5\) K [Figure 4.3(a)], \(\Delta G_{xx}(B)\) shows sharp upward cusps shape near zero magnetic field, demonstrating a weak antilocalization effect (WAL) \([24, 68, 69]\). Such behavior originated from the suppression of deconstructive interference of \(\pi\) Berry’s phase with applying magnetic field provide a clear signature on the existence of topological surface state \([69]\). At \(T = 7.5\) K and 10 K, the WAL is weakening indicating the decrease of phase coherence length with increasing thermal noise.

![Figure 4.3](image)

Figure 4.3 (a) Magnetoconductance of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) with \(x = 0.043\) at low magnetic field. (b) Fitting of conductance change with Hikami-Larkin-Nagaoka (HLN) model. (c) Phase coherence length as a function of temperature, fitted with power law \(L_\Phi \sim T^\beta\).
The WAL of TI can be described with Hikami-Larkin-Nagaoka (HLN) equation as
\[ \Delta G(B) = -(\alpha e^2/\pi h) \Psi(0.5 + h/8e\pi L_\phi^2) - \ln(h/8e\pi L_\phi^2), \]
where \( \alpha \) is WAL coefficient, \( e \) is electron charge, \( h \) is Planck’s constant, \( \Psi \) is digamma function, and \( L_\phi \) is phase coherence length[70]. The best fitting at various temperature [Figure 4.3(b)] yields \( \alpha = -0.43 \), confirming the 2D character of WAL since theoretically \( \alpha \) should equal to -0.5 for 2D surface state[71]. Figure 4.3(c) shows that the \( L_\phi \) decreases from 97 nm to 53 nm with increasing temperature. The temperature dependent of \( L_\phi \) is further fitted with a power law \( L_\phi \sim T^\beta \) with \( \beta = -0.42 \). Since \( \beta \) is equal to \( -1/2 \) for 2D electron system[72], the present WAL result confirms the existence of 2D topological surface state in \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) \((x = 0.043)\) thin films deposited on mica substrate.

### 4.3.4 Quantum oscillation of \((\text{Sb}_{0.957}\text{Bi}_{0.043})_2\text{Te}_3\) thin films under high magnetic field

To study the surface state near ideal TI composition in detail, magnetotransport responses of \((\text{Sb}_{0.957}\text{Bi}_{0.043})_2\text{Te}_3\) were further studied under high magnetic field. As shown in Figure 4.4(a), Hall resistance of sample demonstrates obvious Shubnikov-de Hass (SdH) oscillation at 2.5 K [63]. The \( dR_{xy}/dB \) shows periodical oscillations with \( 1/B \) [Figure 4.4(a) inset]. The oscillation frequency is extracted by fast Fourier transform as \( F_{\text{SdH}} = 33.3 \text{ T} \). The oscillation frequency is related with the area of Fermi surface \( A_F \) as \( F_{\text{SdH}} = [h/4\pi^2e]A_F \). Assuming a circular area, the Fermi surface can be expressed as \( A_F = \pi k_F^2 \), where \( k_F \) is Fermi vector [63, 73]. The 2D carrier density \( n_{2D} \) can then be determined as \( n_{2D} = k_F^2/4\pi \) [73]. For \((\text{Sb}_{0.957}\text{Bi}_{0.043})_2\text{Te}_3\), the Fermi vector and 2D carrier density are calculated as \( k_F = 3.18 \times 10^8 \text{ m}^{-1} \) and \( n_{2D} = 0.81 \times 10^{16} \text{ m}^{-2} \). SdH oscillation is also observed in normalized magnetoconductance [Figure 4.4(b)], of which the amplitude decreases with increasing temperature [Figure 4.4 (c)].

The temperature dependence of oscillation amplitude can be described by Lifshitz-Kosevich (LK) model as \( \Delta \sigma_{xx}(T) = \sigma_{xx}(0) \lambda(T)/\sinh[\lambda(T)] \) and \( \lambda(T) = 2\pi^2 k_B T m_{cy}/(\hbar eB) \) where...
The effective cyclotron mass is obtained as $m_{\text{cyc}} = 0.086 \, m_e$, where $m_e$ is mass of free electron. Compared with the surface state reported previously (for Bi$_2$Te$_3$, $n_{2D} \approx 1.2 \times 10^{16}$ m$^{-2}$, $k_F \approx 4 \times 10^8$ m$^{-1}$, and $m_{\text{cyc}} \approx 0.15 \, m_e$),[24] the 2D carrier density, cyclotron mass, and Fermi vector of (Sb$_{1.06}$Bi$_{0.04}$)$_2$Te$_3$ thin film show lower values. It is indicated that the relative position between Dirac point and Fermi surface are close, being consistent with Figure 4.2(b). Our results therefore demonstrate that (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with $x = 0.043$ grown on mica substrate approach the ideal TI [Figure 4.2(a2)].

Figure 4.4 (a) Shubnikov-de Hass (SdH) oscillation of Hall resistance for (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ with $x = 0.043$ at 2.5 K. Inset shows the periodical oscillation of $dR_{xy}/dB$ with $1/B$. (c) SdH oscillation behavior of its magnetoconductance as various temperatures. (d) Normalized conductivity amplitude, fitted with Lifshitz-Kosevich (LK) model.

### 4.4 Conclusion

In this work, high quality epitaxial (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ thin films with $0 < x < 0.07$ were grown on mica substrate successfully. The surface roughness of the thin films increases with doping Bi, but keep lower than 2 nm. When Bi concentration is $x = 0.043$, the sheet resistance shows a local peak, indicating that it is close to ideal TI composition. Weak antilocalization effect with coefficient of -0.43 and phase coherence length of > 70 nm is observed when the
temperature is lower than 10 K, confirming the existence of 2D surface state. Under high magnetic field, \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) with \(x = 0.043\) demonstrates clear Shubnikov-de Hass (SdH) oscillation behaviors and shows a low value of 2D carrier density, cyclotron mass, and Fermi vector. Our results thus demonstrate that the relative position between Dirac point and Fermi surface are close in \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) with \(x = 0.043\) on mica substrate. Our results on growth of \((\text{Sb}_{1-x}\text{Bi}_x)_2\text{Te}_3\) thin film and location of ideal TI composition will be helpful for the application of TIs in flexible optoelectronics, spintronics, and magnetic sensors.
CHAPTER 5. STUDY ON MAGNETICALLY DOPED TOPOLOGICAL INSULATOR

As stated in the previous chapters, ferromagnetic phase can be introduced by using element doping in topological insulators. This time-reversal symmetry breaking process allows the formation of an energy gap on the surface state. Therefore, it is interesting to investigate the effect of magnetic dopants in TI thin films. In this chapter, we systematically investigated the effect of magnetic doping on magnetic and transport response of Bi$_2$Te$_3$ thin films. Cr$_x$Bi$_{2-x}$Te$_3$ thin films with $x=0.03, 0.14,$ and $0.29$ were grown epitaxially on mica substrate with low surface roughness ($\sim 0.4$ nm). It is found that Cr is a n-type doping element in Bi$_2$Te$_3$, and increases the magnetic response of Cr$_x$Bi$_{2-x}$Te$_3$. When $x=0.14$ and $0.29$, long range ferromagnetism appears in Cr$_x$Bi$_{2-x}$Te$_3$ thin films, where anomalous Hall effect and weak localization of magnetoconductance were observed. The ferromagnetic transition temperature, coercive field, and remnant Hall resistance of thin films increase with increasing Cr concentration. The Arrott-Noakes plot for Cr$_x$Bi$_{2-x}$Te$_3$ demonstrate that the critical mechanism of the ferromagnetism can be described better with 3D-Heisenberg model than with mean field model. Our work may benefit for the practical applications of ferromagnetic TI with opened surface band gap in spintronics and magnetoelectric devices.

5.1 Introduction

Topological insulators (TIs) with gapless surface state attract attentions both for fundamental science and potential applications. The reason of this nontrivial surface state is their bulk band inversion and massless Dirac-cone-like surface state arising from the strong spin-orbit coupling [19]. This surface state is protected by the time reversal symmetry which
prohibits the backscattering on non-magnetic impurities, and induces a weak antilocalization of Dirac fermions [74].

The surface state of TIs protected by time reversal symmetry can be broken by a proximity effect with interfacing an insulating ferromagnetic material or introducing magnetic impurities [75, 76]. Consequently, magnetic impurities in TIs can cause the opening of the surface band gap which can induce phenomena such as the quantized anomalous Hall effect and magnetoelectric effect [16, 77]. Due to the magnetic doping, it is shown that a weak localization (WL) behavior emerges and competes with the weak antilocalization effect (WAL) [78]. Theoretically, introducing of transition metal ions can lead to ferromagnetism by either Van Vleck mechanism or Ruderman-Kittel-Kasuya-Yosida (RKKY) exchange mechanism [20, 76, 79]. However, the critical property of ferromagnetism in magnetic TIs is not well studied. Moreover, introducing magnetic impurities may roughen the surface of thin films and result in an increasing of carrier concentration, which prohibits the appearance of quantized anomalous Hall state [80]. Thus, to realize practical applications of the nontrivial state in TIs, extensive understanding of magnetically doped TIs is still required.

In this chapter, we report the effect of magnetic impurity on manipulating the magnetic and transport response of Cr$_x$Bi$_{2-x}$Te$_3$ thin films with low surface roughness. We will show that Cr atoms increase the magnetization and establish ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ thin films. Moreover, the Arrott and Arrott-Noakes plot [81, 82] for Cr$_x$Bi$_{2-x}$Te$_3$ indicate that the critical mechanism of ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ can be described better with 3D-Heisenberg model than mean field model.
5.2. Experiments

Cr$_x$Bi$_{2-x}$Te$_3$ thin films were grown on mica substrate using molecular beam epitaxy with base pressure as $\sim 5 \times 10^{-10}$ Torr. The temperature of Bi and Te source materials was adjusted to obtain a Te-rich environment. The growth rate was kept as 0.3 nm/min. The surface topography of the thin films was characterized by atomic force microscope (AFM). Root mean square (RMS) surface roughness was then quantitatively calculated. Thin films with thickness of 12 nm were deposited. The thickness was determined by measuring the height of a scratch made carefully on thin films with AFM in tapping mode [83]. The composition analysis was carried out at the FEI Quanta FE-SEM. The magnetic property measurement was performed using a SQUID magnetometer. The thin film was fabricated into 1 mm wide Hall bar geometry by plasma etching. The transverse and longitudinal resistances under applied magnetic field were measured with physical properties measurement system. The applied AC current was 0.01 mA, with the frequency as 19 Hz.

5.3. Results and Discussion

5.3.1 Structural characterization of Cr$_x$Bi$_{2-x}$Te$_3$ thin films

The surface morphology of Cr$_x$Bi$_{2-x}$Te$_3$ with $x = 0.00$, 0.14, and 0.29 are shown in Figure 5.1(a). Without doping Cr, the Bi$_2$Te$_3$ shows large scale terraces. The height of a terrace is $\sim 1$ nm (i.e. one quintuple layer of Bi$_2$Te$_3$). When $x = 0.14$ and 0.29, large scale terraces cannot be found. The surface morphology of thin films changes with an obvious reduction of terrace width, which may due to the competition between Bi atoms and Cr atoms at Bi site.[84] Although the width of terraces decreases with doping Cr, layer-by-layer epitaxial growth of thin films remains. Based on the AFM images, we calculated the surface RMS roughness of
thin films. As Figure 5.1(b) shows, a low surface roughness for all samples (~ 0.4 nm) is found. The roughening of the flat surface with doping Cr reported previously[80] is not observed in the present thin films, which may result from a low growth rate here.

![Figure 5.1](image)

Figure 5.1 Structural characterization of Cr$_x$Bi$_{2-x}$Te$_3$ thin films. (a) AFM images of Cr$_x$Bi$_{2-x}$Te$_3$, with $x = 0.00$, 0.14, and 0.29. (b) Surface RMS roughness as a function of Cr concentration in Cr$_x$Bi$_{2-x}$Te$_3$. (c) XRD pattern of Cr$_x$Bi$_{2-x}$Te$_3$ with $x = 0.29$ grown on mica substrate

The crystal quality and orientation of thin films were studied by x-ray diffractometer (XRD). Figure 5.1(c) shows the XRD spectrum of Cr$_x$Bi$_{2-x}$Te$_3$ with $x = 0.29$. The mica substrate
is characterized as [85]amily diffraction peaks, indicating its cleavage plane as the $c$-axis. The diffraction peaks from family of the [55] planes of \(\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3\) are observed, which suggests the thin films preferentially align along their $c$-axis. From the diffraction pattern for \(\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3\) with $x=0.29$, we determine that its $c$-axis lattice parameter is 30.59 Å, which is higher than that of \(\text{Bi}_2\text{Te}_3\) (30.49 Å in $c$-axis lattice parameter with interlayer spacing as 2.56 Å) [86]. Because the ionic radius of Cr is smaller than that of Bi, the increase of $c$-axis lattice parameter indicates that Cr not only substitutes Bi atoms but also locates in the Van der Waals gaps between quintuple layers, which is similar to the doping mechanism of Cu in \(\text{Bi}_2\text{Se}_3\) [87].

### 5.3.2 Magnetization of \(\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3\) thin films

To investigate the magnetic properties of \(\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3\), the out-of-plane magnetic moment of the thin films with surface area as 0.0789 cm$^2$ were measured. As Figure 5.2(a) shows, when $x = 0.03$, the magnetization of the thin film keeps as negative during cooling, indicating that the \(\text{Bi}_2\text{Te}_3\) with slightly Cr doping is still a diamagnetic material. When $x = 0.14$, the magnetization of the thin film increases. Its value becomes positive. Moreover, the magnetization of the thin film increases with cooling below ~ 25 K. The saturation of magnetization with further cooling is not observed. \(\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3\) with $x = 0.29$ shows higher magnetization in the whole temperature window. The magnetization of the thin film starts to increase below ~ 50 K. The increase of the magnetization with increasing Cr concentration indicates that the magnetic moment of the samples are easier to be polarized out-of-plane, which is similar to previous report on Fe-doped \(\text{Bi}_2\text{Se}_3\) that the $c$-axis is the magnetic easy axis [88].
The temperature curves of samples are shown in Figure 5.2. It is found that the temperature where the \( \frac{dM}{dT} \) curve starts to deviate from linear one increases with increasing Cr concentration. Moreover, the \( \frac{dM}{dT} \sim T \) curve for \( x=0.29 \) shows a small peak at \( \sim 20 \) K, indicating that there may be a magnetic transition. However, due to the low net magnetic moment of the samples and the thin film effect [89], this peak is not measured as clearly as it should be in bulk ferromagnetic materials; and the behavior of magnetization above the peak temperature deviates from that of a paramagnet. As a result, the existence of ferromagnetism in \( \text{Cr}_x\text{Bi}_{2-x}\text{Te}_3 \) is difficult to be concluded here. In the following section, we investigate the magnetic properties of \( \text{Cr}_x\text{Bi}_{2-x}\text{Te}_3 \) by measuring the magnetic field dependence of electrical transport properties [90, 91].

Figure 5.2 (a) The temperature dependence of magnetization under 0.05 T for \( \text{Cr}_x\text{Bi}_{2-x}\text{Te}_3 \) with \( x=0.03, 0.14, \) and 0.29. (b) The corresponding \( \frac{dM}{dT} \) vs. \( T \) curves.
5.3.3 Electrical transport and anomalous Hall effect of Cr$_x$Bi$_{2-x}$Te$_3$ thin films

The Hall resistance and magnetoconductance (MC) of Cr$_x$Bi$_{2-x}$Te$_3$ are shown in Figure 5.3. As Figure 5.3(b1) shows, when $x=0.03$ the WAL behavior of MC cannot be observed. Instead, a WL behavior is shown at 2.5 K. By heating up to 7.5 K, the WL behavior changes into a classical parabolic dependence of magnetic field without observing the WAL, indicating the dominance of WL behavior. Moreover, when $x=0.03$, Hall resistance does not show any hysteresis with magnetic field.

With increasing the Cr concentration, features of ferromagnetism are observed. As shown in Figure 5.3(a2) and (a3), the Hall resistance of Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29 shows hysteretic behavior resulting from the anomalous Hall effect, suggesting an occurrence of magnetic ordering. As in regular ferromagnetism, the coercive field and remnant Hall resistance increase with cooling. With increasing Cr, higher coercive field and remnant Hall resistances are observed; the hysteresis of Hall resistance also vanishes at a higher temperature. It is indicated that with increasing Cr concentration, ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ is stabilized; and enhanced anomalous Hall effect can be obtained.

The MC of Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29 consistently show the appearance of ferromagnetism in thin films. As Figure 5.3(b2) and (b3) show, the MC of Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29 shows WL behavior at 2.5 K as a non-monotonic increase of MC with increasing magnetic field. Moreover, the hysteresis loop of MC shows a butterfly shape, indicating the existence of ferromagnetism. Even though it is important to directly measure the hysteresis loop of magnetization with applied magnetic field to further confirm the ferromagnetism in thin films, we have verified by both MC and Hall resistance that ferromagnetism is established in Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29.
Comparing Figure 5.3 (a1), (a2), and (a3), the sign of Hall coefficient changes with incorporating Cr in Bi\textsubscript{2}Te\textsubscript{3}. For Cr\textsubscript{x}Bi\textsubscript{2-x}Te\textsubscript{3} with x = 0.03, Hall coefficient shows a p-type conductivity. When x=0.14 and 0.29, the sign of Hall coefficient becomes positive demonstrating an n-type conductivity, indicating the Cr is an electron donor in Bi\textsubscript{2}Te\textsubscript{3}. We extracted the carrier concentration using Hall coefficient |RH|=1/en by examining the Hall

Figure 5.3 (a1), (a2), and (a3) Hall resistance curves at low magnetic field for Cr\textsubscript{x}Bi\textsubscript{2-x}Te\textsubscript{3} with x = 0.03, 0.14, and 0.29 respectively. (b1), (b2), and (b3) Corresponding normalized magnetoconductance curves. The temperature dependent carrier concentration of Cr\textsubscript{x}Bi\textsubscript{2-x}Te\textsubscript{3} is shown in (a1) inset.
resistivity at large field where the relation between resistivity and field is linear, where $e$ is the electron charge and $n$ is the carrier concentration. As Figure 5.3(a1) inset shows, carrier concentration of Cr$_x$Bi$_{2-x}$Te$_3$ decreases with introducing Cr, indicating that Cr reduces free carriers of p-type Bi$_2$Te$_3$. The increasing of carrier concentration by doping Cr in samples with high surface roughness (~1 nm) [80] is not observed in this work, suggesting that the growth of low surface roughness samples helps to reduce the bulk carrier concentration.

### 5.3.4 Critical property of the ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ thin films

The critical property of the ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ were studied by Arrott plot[81] and Arrott-Noakes plot [82] techniques, where the Curie temperature was also determined. The Arrott plots at various temperatures for Cr$_x$Bi$_{2-x}$Te$_3$ $x = 0.14$ and $0.29$ were calculated from Figure 5.3(a2) and (a3). As Figure 5.4(a) and (c) show, the $R_{xy}^2$ is not linear related to $\mu_0 H/R_{xy}$ at high magnetic field, indicating the ferromagnetic transition in heavily doped Cr$_x$Bi$_{2-x}$Te$_3$ deviates from mean field model. Thus, it is difficult to extract Curie temperature from Arrott plot.

It was predicted that the ferromagnetism in TIs may result from RKKY interaction of magnetic impurities consisting of Heisenberg-like, Ising-like, and Dzyaloshinskii-Moriya-like terms [79]. Thus, we calculated the Arrott-Noakes plot at various temperatures for Cr$_x$Bi$_{2-x}$Te$_3$ $x=0.14$ and $0.29$ from Figure 5.3(a2) and (a3) by assuming $\beta = 0.36$ and $\gamma = 1.386$ (3D-Heisenberg model). As Figure 5.4(d) shows, the $R_{xy}^{1/\beta}$ remains almost linear with respect to $(\mu_0 H/ R_{xy})^{1/\gamma}$ close to 22.5 K, indicating that the critical mechanism of ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ can be described better with 3D-Heisenberg model than with mean field model. Based on Arrott-Noakes plot, we extract the Curie temperature of Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and
x=0.29 as ~12.5 K and ~23.8 K, being consistent with the magnetic measurement shown in Figure 5.2.

![Graphs](image)

Figure 5.4 (a) and (c) Arrott plot at various temperatures for Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29 respectively. (b) and (d) Arrott-Noakes plot at various temperatures for Cr$_x$Bi$_{2-x}$Te$_3$ with $x=0.14$ and 0.29 respectively, assuming $\beta = 0.36$ and $\gamma = 1.386$.

5.4 Conclusion

In this work, the effect of magnetic impurities on Cr$_x$Bi$_{2-x}$Te$_3$ thin films with $x=0.03$, 0.14, and 0.29 was studied. Thin films with low surface roughness (~0.4 nm) were deposited on mica substrate. We found that Cr is an electron donor which reduces the carrier concentration of Bi$_2$Te$_3$. Magnetization of thin films increases with increasing Cr concentration. The ferromagnetism in Cr$_x$Bi$_{2-x}$Te$_3$ appears at $x=0.14$ and 0.29, where hysteretic anomalous Hall effect and weak localization of magnetoconductance are observed. Our work
is useful for achieving the gapped surface state of TIs with magnetic doping and their practical applications in magnetolectric devices.
CHAPTER 6. HALL EFFECT SENSOR BASED ON TOPOLOGICAL INSULATORS

After investigation on unique surface states of TI and magnetic element doped TI in the previous chapters, we begin to design and implement magnetic sensor based on TI thin film. Hall effect (HE) sensor is a widely used and highly sensitive magnetic sensor. Most HE sensor nowadays utilize high carrier mobility semiconductor such as GaAs. However, due to the high resistance of conventional semiconductor, a low energy consumption, high sensitivity Hall sensor are highly demanding. In this chapter, HE sensors based on high quality Mn doped Bi$_2$Te$_3$ topological insulator thin films have been systematically improved. Improvement of Hall sensitivity is found after doping magnetic element Mn into Bi$_2$Te$_3$. The sensors with low Mn concentrations, Mn$_x$Bi$_{2-x}$Te$_3$, $x = 0.01$ and 0.08 show linear behavior of Hall resistance with sensitivity about 5 $\Omega$/T. And their Hall sensitivity shows weak dependence on temperature. For sensors with high Mn concentration ($x=0.23$), the Hall resistance with respect to magnetic field shows a hysteretic behavior. Moreover, its sensitivity shows almost 8 times as high as that of HE sensors with low Mn concentration. The highest sensitivity can reach 43 $\Omega$/T at very low magnetic field. This increase of Hall sensitivity is caused by the occurrence of anomalous Hall effect (AHE) after ferromagnetic phase transition. Our work indicates that magnetic element doped topological insulator with AHE are good candidates for Hall effect sensors.

6.1 Introduction

Hall effect (HE) sensors are used widely in areas including position sensing, DC current transformers, and fuel level indicator due to their low costs, high reliability, free of contact bounce, and immune to environmental contaminants [92]. However, the low measuring
accuracy and sensitivity comparing to fluxgate magnetometers limit their applications. As a result, improving the sensitivity becomes a crucial problem for HE sensors. Key factors controlling sensitivity as well as the power consumption of HE sensors are carrier density and carrier mobility. Therefore, semiconductors such as GaAs and InAs with higher carrier mobility and lower carrier density than metals are often utilized [93]. In addition, anomalous Hall effect (AHE), which generates extra voltage across the current-carrying magnetic material due to spin-polarized electrons, is also used to make Hall sensors because of its improved Hall sensitivity.

Recently, a new kind of semiconductor was discovered as topological insulators (TIs), which can possess an ultra-high carrier mobility at the surface, while keep insulating in bulk [15]. The reason of high carrier mobility is that TIs have spin-polarized massless Dirac surface state. Such state, protected by time reversal symmetry, suppresses the backscattering of charge carriers upon non-magnetic impurities. Moreover, Fermi level of TIs can be tuned to the surface Dirac point to reduce the density of charge carriers [31]. As a result, the ultrahigh mobility and low density of charge carriers enable TIs suitable materials for developing HE sensors. In addition, introducing magnetic impurities such as Fe [94], Cr [80, 95, 96], and Mn [97-100] into TIs can induce ferromagnetism and open a surface energy gap, which leads to interesting behaviors including magnetoelectric effect and quantized AHE [24]. As a result, TIs can also be considered as good candidates for AHE-based sensors by changing them into magnetic materials through incorporating magnetic impurities.

Bi$_2$Te$_3$ has been found as one of 3D TI in the previous experiment work. The surface state of both pure Bi$_2$Te$_3$ and Sn doped Bi$_2$Te$_3$ were confirmed by ARPES and magneto-transport measurements [4, 17]. Moreover, the AHE of Cr and Mn doped Bi$_2$Te$_3$ was reported
in previous researches [7, 11, 14]. However the application and properties of Mn doped Bi$_2$Te$_3$ TI as Hall effect sensors are not well studied. In this work, we fabricate Hall effect sensors based on Mn-doped Bi$_2$Te$_3$ TI thin films. Both HE and AHE of sensors are systematically studied by varying Mn concentration. The influence of Mn concentration on sensitivity of Mn$_x$Bi$_{2-x}$Te$_3$ HE sensors will be discussed.

6.2 Experiment

Mn$_x$Bi$_{2-x}$Te$_3$ thin films with Mn concentration in range from 0 to 0.25 were grown by Perkin-Elmer 430 molecular beam epitaxy (MBE) system on mica substrate. When $x > 0.25$, the Mn doping tends to breakdown the epitaxial growth. Mica substrate was cleaved freshly before depositions. Source materials (Mn, Bi, and Te) with high purity were loaded in Knudsen effusion Cells. The base pressure during growth was kept as $\sim 8 \times 10^{-9}$ Torr. HE sensors were fabricated with two major steps. First, the as-grown thin films were fabricated into 1 mm wide Hall bar geometry [Fig 6.2(d)] by reactive-ion etching method. The composition analysis of sensors was carried out at the FEI Quanta FE-EDX. The Mn concentrations were confirmed and three different Mn doping levels in Mn$_x$Bi$_{2-x}$Te$_3$ were selected as $x = 0.01$, 0.08 and 0.23. The crystal structure of sensors was studied by X-ray spectrometer (Siemens D500 XRD system). The topography of sensors was characterized by atomic force microscopy (AFM) in a tapping mode. The magneto-transport properties of sensors were characterized in Quantum Design physical properties measurement system.
6.3 Results and Discussion

6.3.1 Crystal structure of MnₓBi₂₋ₓTe₃ Hall effect sensors

Figure 6.1 shows the XRD profiles of MnₓBi₂₋ₓTe₃ HE sensors. Two sets of diffraction peaks are observed. One set of these diffraction peaks can be indexed as the [85] family plane of mica substrate; while (0015), (0018) and (0021) diffraction peaks are obtained from MnₓBi₂₋ₓTe₃ thin films with rhombohedral structure. The visibility of diffraction peaks from mica substrate in all samples is due to the low thickness of thin films (~15 nm) in comparison with the penetration depth of X-rays. This diffraction pattern indicates that mica substrate is cleaved along its ab plane, while MnₓBi₂₋ₓTe₃ thin film is preferentially deposited along its c-axis. Moreover, except {001} family peaks, no extra peaks from MnₓBi₂₋ₓTe₃ thin films are observed in three doping levels, indicating that thin films being utilized to fabricate sensors are grown epitaxially and highly orientated. The c-axis lattice constant of MnₓBi₂₋ₓTe₃ thin films with x = 0.01, calculated from the (0018) diffraction peak in Figure 6.1 (a), is 30.54 Å. Comparing with un-doped Bi₂Te₃ (c = 28.84 Å) [97], the c lattice constant of Mn doped thin films increases. Moreover, with Mn concentration increasing to x = 0.23, the c lattice constant of MnₓBi₂₋ₓTe₃ increases to 30.61 Å. Since the ionic radius of Mn is smaller than Bi, the changes in lattice constant with doping Mn shows that Mn not only substitutes into the Bi site but also is trapped in the Van de Waals gap between quintuple layers [101]. In Figure 6.1 (c), the (0021) diffraction peak of MnₓBi₂₋ₓTe₃ with x = 0.23 becomes slightly broad compared with less doped samples. This may also results from the lattice distortions induced by Mn atoms.
Figure 6.1 X-ray diffraction patterns of Mn$_x$Bi$_{2-x}$Te$_3$ Hall effect sensor fabricated on mica substrate with (a) $x = 0.01$, (b) $x = 0.08$, and (c) $x = 0.23$, where diffraction peaks from mica substrate and Mn$_x$Bi$_{2-x}$Te$_3$ thin film are indexed in blue and red, respectively.

6.3.2 Surface morphology of Mn$_x$Bi$_{2-x}$Te$_3$ and Cr$_x$Bi$_{2-x}$Te$_3$ Hall effect sensors

Figure 6.2 shows AFM images of Mn$_x$Bi$_{2-x}$Te$_3$ thin film HE sensors with $x = 0.01$, 0.08, and 0.23. With low Mn concentration $x = 0.01$ [Figure 6.2(a)], the sample shows terrace structure with the terrace width range from 200 nm to 500 nm. Moreover, the height of each terrace is ~ 1 nm, which is same as the thickness of one QL of Mn$_x$Bi$_{2-x}$Te$_3$. These large surface terraces therefore indicate a layer-by-layer growth mechanism of Mn-doped Bi$_2$Te$_3$ on mica substrate.
With increasing Mn concentration to $x = 0.08$ and $0.23$ [Figure 6.2(b) and (c)], terrace structure still exists. Moreover, streak lines were observed for all samples in the in-situ RHEED patterns. It is indicated that thin films with high Mn concentration retain epitaxy. Figure 6.2(a) – (c) further show that with increasing Mn concentration the width of surface terraces decrease. The reducing of surface terrace and slightly roughening of the sensor surface may result from the chemical disorder due to competition of Mn and Bi atoms at Bi site as well as the lattice distortions due to Mn atoms trapped in QL gaps. The root mean square (RMS) surface roughness of sensors shows low values for all samples. The highest RMS roughness of sensors

Figure 6.2 (a), (b), and (c) Surface morphology of $\text{Mn}_x\text{Bi}_{2-x}\text{Te}_3$ thin films with $x=0.01$, $x=0.08$, and $x=0.23$, respectively, (d) Hall effect sensor fabricated with $\text{Mn}_x\text{Bi}_{2-x}\text{Te}_3$ thin films, and geometry of Hall effect measurement.
is 0.2 nm when Mn concentration is x = 0.23, which is much smaller than previous report of Cr doped Bi₂Te₃. The low roughness and high quality of MnₓBi₂₋ₓTe₃ thin films consolidates the following results of electric transport properties of sensors.

6.3.3 Electric transport properties of MnₓBi₂₋ₓTe₃ and CrₓBi₂₋ₓTe₃ Hall effect sensors

The transport responses of MnₓBi₂₋ₓTe₃ HE sensors with (x = 0.01, 0.08, 0.23) are shown in Figure 6.3. Hall resistance for all three sensors with different Mn concentration shows tendency of decrease with increasing magnetic field. The negative slope of Hall resistance indicates the Mn doped Bi₂Te₃ sensors remain n-type. The carrier density of sensors at 30 K is calculated by using: \( n = \frac{\left| R_H \right|}{e} \), where \( R_H \) is the Hall coefficient and e is the electron charge. The calculated carrier density decreases from 9.5×10¹⁹ cm⁻³ to 7.5×10¹⁹ cm⁻³ at 30 K as Mn concentration increases from x = 0.01 to 0.23, reflecting the downward motion of Fermi level \( (E_F) \). The relative large carrier density of sensors compared with ideal TIs indicates that the sensors are heavily donor-doped. As a result, \( E_F \) is far above the surface Dirac point. Such band structure is consistent with other TIs such as SbₓBi₂₋ₓTe₃ [18]. The carrier mobility of MnₓBi₂₋ₓTe₃ sensor was calculated by using: \( \mu = \frac{\sigma_{xx}}{n_e} \), where \( \sigma_{xx} \) is the longitudinal conductivity. The mobility value calculated at 30 K varies with changing Mn concentration. At low doping level (x = 0.01) the carrier mobility is 473.5 cm²/Vs. The carrier mobility decreases to 72.4 cm²/Vs in highly doped sensors with x = 0.23. The lower carrier mobility in MnₓBi₂₋ₓTe₃ sensors than the reported value in pure Bi₂Te₃ (5800 cm²/Vs) [83] indicates that the incorporation of Mn destroys the massless surface state of topological insulators. We will show in the following that AHE is also induced in heavily doped MnₓBi₂₋ₓTe₃.

At low doping level with x = 0.01 [Figure 6.3(a)], the sensor shows ordinary HE. The overlap of straight lines of Hall resistance at different temperatures indicates the temperature
independence of HE for this composition. For the sensor with Mn concentration $x = 0.23$ [Figure 6.3(c)], temperature dependence of Hall resistance becomes more obvious than others, and AHE occurs during cooling. At high temperature, Hall resistance shows linear dependence on magnetic field same as previous sample. However, the Hall resistance exhibits hysteresis when the temperature is lower than 12.5 K, indicating the occurrence of a ferromagnetic phase transition [102]. Simultaneously, the Hall resistance of sensors under magnetic field of $-0.2$ T increases. Moreover, the hysteresis in Hall resistance increases with further cooling, being similar to the temperature dependence of ferromagnetic materials [103]. The corresponding coercive field $H_c$ as a function of temperature is shown in Figure 6.3(d). $H_c$ abruptly increases around 12.5 K indicating that the ferromagnetic transition temperature $T_c$ of sensors is near 12.5 K, which is in the same temperature range as previous researches [99, 100]. The temperature dependence of longitudinal resistance ($R/R_{30K}$) of sensors at various Mn concentrations is further depicted in the inset of Figure 6.3(d). Typical metallic behavior can be observed for $x = 0.01$. But the resistance curve of sensor with $x = 0.23$ shows a dip around 15 K, similar to its curie temperature $T_c$. With the temperature lowering than 15 K, the sensor shows similar resistance behavior as semiconductors. For $x = 0.08$, a broad dip could be observed in $R/R_{30K}$ [inset Figure 6.3(d)] at about 10 K. Below 10 K, the Hall resistance [Figure 6.3(b)] starts to show a nonlinear behavior. However, there is no ferromagnetic phase transition since no hysteresis behavior is observed. This indicates that Mn concentration is not sufficient to induce the long-range-ordered ferromagnetic transition.
6.3.4 The effect of temperature and Mn concentration on sensitivity of Mn$_x$Bi$_{2-x}$Te$_3$ Hall effect sensors

Sensitivity is the most important figure of merit for Hall sensor. For the linear behavior of ordinary HE, Hall resistivity of sensors is expressed as $\rho_{xy} = R_H H$. For AHE, Hall resistance is described as $\rho_{xy} = R_H H + R_{AH}(M)$, which is composed of both ordinary Hall resistivity $R_H H$ and anomalous Hall resistivity $R_{AH}(M)$. The sensitivity of HE sensors can be defined as $S = d\rho_{xy}/dH$. Based on the magneto-transport properties shown in Figure 6.3,
sensitivity of sensors close to 0 T is calculated using the above equation for Mn$_x$Bi$_{2-x}$Te$_3$ sensors.

Figure 6.4 shows sensitivity of sensors near zero magnetic field as a function of temperature and Mn concentration. Sensitivity of sensors with Mn concentration $x = 0.01$ and 0.08 is about 5 $\Omega$/T, being a nearly flat line at various temperatures. For sensors with Mn concentration $x = 0.23$, sensitivity increases to 43 $\Omega$/T when the temperature is lower than $T_c$. And this sensitivity is higher than most ultrathin metals such as Ni and Co [104]. Moreover, Figure 6.3 and Figure 6.4 show that the increase in sensitivity of sensors is due to AHE caused by the occurrence of ferromagnetic phase transition in strongly Mn doped sensors. Figure 6.4 further shows that highest sensitivity can be obtained around 7.5K. The relative low sensitivity together with high carrier density in these sensors implies that the bulk carriers in TI significantly contribute to Hall resistance [18]. The error due to the hysteresis loop of Hall resistance reduces the resolution of sensors. For sensors with $x = 0.23$, the error of the Hall sensor, i.e. $2H_c$, ranges from 28 mT to 0.15 mT, which is comparable to that of commercial product.

Although the hysteretic behaviors associated with AHE in the sensors is often undesirable for applications, it is possible to further increase the sensitivity and reduce the hysteresis by adjusting the concentration of Mn [12]. Though the sensors show improved sensitivity at lower temperatures, it is desirable to have further improvements for higher temperature applications. Nevertheless, this low temperature Hall effect sensor can be used as cryogenic magnetic field measurements, research of superconducting materials and low temperature magnetometry measurements. The possible room temperature application could be facilitated by applying the high frequency excitations to the sensors [20].
Conclusion

In summary, a detailed study on the influence of Mn concentration on transport response and sensitivity of \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) HE sensors are presented. Surface and crystal characterizations show that the sensors are fabricated with high quality \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) thin films. For heavily Mn doped sensors with \( x = 0.23 \), AHE is observed when cooling to 12.5 K. As a result, an improvement on Hall sensitivity is found. The Hall sensitivity of sensors with \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) \( x = 0.23 \) is 43 \( \Omega/T \), about 8 times higher than that of sensors with \( x = 0.08 \) and 0.01. Our work will be helpful to design TI based low temperature Hall sensors.

Figure 6.4 The effect of temperature and Mn concentration on Hall sensitivity of \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) HE sensor with \( x = 0.01, 0.08, \) and 0.23.

6.4 Conclusion

In summary, a detailed study on the influence of Mn concentration on transport response and sensitivity of \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) HE sensors are presented. Surface and crystal characterizations show that the sensors are fabricated with high quality \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) thin films. For heavily Mn doped sensors with \( x = 0.23 \), AHE is observed when cooling to 12.5 K. As a result, an improvement on Hall sensitivity is found. The Hall sensitivity of sensors with \( \text{Mn}_x\text{Bi}_{2-x}\text{Te}_3 \) \( x = 0.23 \) is 43 \( \Omega/T \), about 8 times higher than that of sensors with \( x = 0.08 \) and 0.01. Our work will be helpful to design TI based low temperature Hall sensors.
CHAPTER 7.  ANOMALOUS HALL EFFECT SENSOR BASED ON TOPOLOGICAL INSULATOR

In the previous chapter, Mn doped TI thin film has been proved to be a promising candidate for Hall effect sensor. However, the sensitivity remains lower than the commercial ones. Nevertheless, it provides an important clue that the induced ferromagnetic TI by doping Mn in Bi₂Te₃ can increasing the Hall sensitivity due to anomalous Hall effect (AHE). This discovery broadens the family of Hall sensors. In this chapter, AHE sensors based on Cr doped Bi₂Te₃ thin films are studied with two thicknesses (15 nm and 65 nm) because their more stable ferromagnetic property. It is found in both cases that ultrahigh Hall sensitivity can be obtained in Cr doped Bi₂Te₃. Hall sensitivity reaches 1666 Ω/T in sensor with 15nm TI thin film which is higher than that of the conventional semiconductor Hall effect sensor. The anomalous Hall effect of 65 nm sensors is even stronger, which causes the sensitivity increasing to 2620 Ω/T. Moreover, after comparing Cr doped Bi₂Te₃ with previously studied Mn doped Bi₂Te₃ TI Hall sensor, the sensitivity of present AHE sensor shows about 60 times higher in 65 nm sensors. The implementation of AHE sensors based on magnetic doped TI thin film indicates that the TIs are good candidates for ultra-sensitive AHE sensors.

7.1 Introduction

Since the discovery of the Hall effect (HE), its scientific meaning as well as practical application has always been an interesting topic to researchers. Most commercial used Hall sensor nowadays are semiconductor material based on it low carrier density and high carrier mobility such as GaAs [93]. However, the high resistance and low response frequency of semiconductor limit its application in industry [92]. Besides using Lorenz force causing charge accumulation to achieve Hall in semiconductor, there is a emergent developing field known as
spin-dependent HE including quantum Hall effect (QHE), anomalous Hall effect (AHE) and spin Hall effect (SHE) [3]. Ultrahigh AHE sensitivity has been reported in different metallic heterostructure and metal-oxide interfaces [105-107]. Already achieved sensitivity of the AHE-based devices exceeds 1000 Ω/T, which surpasses the sensitivity of semiconducting Hall sensors [105]. It is believed that the AHE is an alternative approach to largely increase the Hall sensitivity and response frequency while keeping the low power consumption.

Recently, quantum AHE has been experiment observed in Topological insulator which broadens the horizon of the AHE sensor. TI is a kind of quantum material which possesses an ultra-high carrier mobility at surface while insulating in the bulk because of spin-polarized massless Dirac surface state [95]. Moreover, after introducing magnetic element into TI, quantum anomalous Hall effect (QAHE) appears in ferromagnetic TI system because the suppression of one spin channel [24, 108, 109]. The discovery of TIs broadens spin-dependent electronics and devices [110, 111]. Bi$_2$Te$_3$, Bi$_2$Se$_3$, Sb$_2$Te$_3$ were reported as 3D TI which confirmed by ARPES and magneto-transport measurements [67, 102]. It has been reported that in Mn doped TI, the Hall sensitivity increase 8 times caused by QAHE [62]. However, the sensitivity of Mn doped TI AHE sensor is much lower than other AHE sensor reported. Previously work on Cr doped Bi$_2$Te$_3$ shows that Cr introduces much stronger magnetization in the system than Mn indicating that the sensitivity of AHE sensor based on it will be very high. In order to seek a much higher sensitivity AHE sensor based on TI, in this work, we fabricate Hall effect sensors based on Cr-doped Bi$_2$Te$_3$ TI thin films. The sensitivity, Hall resistivity, coercivity, electrical property, and temperature dependence of sensors will be studied.
7.2 Experiment

$\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3$ thin films were deposited on preheated mica substrate by Perkin-Elmer 430 molecular beam epitaxy. Mica substrate was heated to $235^\circ\text{C}$ and wait until stable. Two sets of samples with the same atom fraction ($x$) of 0.14 have been grown with 30min and 2hour growth time. High purity source materials (Cr, Bi and Te) was placed in the effusion Cells and heated during the growth. The flux ratio of Te per Bi was set to approximately 10 in the growth chamber to maintained Te-rich environment in order to reduce the Te vacancies. Cr concentration was controlled by adjusting the cell temperature. Crystalline structure of the as-grow thin films were characterized by X-ray Diffractometer (Siemens D500 XRD) at room temperature. Atomic force microscopy (AFM) was used to demonstrate the surface morphology and roughness of sensors. The concentration of Cr concentration was determined by FEI Quanta FE-EDX. Hall bar geometry was defined by reactive-ion etching (RIE) method with Ar gas and measured by a Quantum Design Physical Property Measurement System (PPMS).

7.3 Results and Discussion

7.3.1 Surface morphology and crystal structure of $\text{Cr}_{0.14}\text{Bi}_{1.86}\text{Te}_3$ Hall effect sensors

Figure 7.1(a) and (b) shows the surface morphology of $\text{Cr}_x\text{Bi}_{2-x}\text{Te}_3$ topological insulator thin film for the sensor with different growth duration. The AFM image shows triangle terrace-like surface for both samples indicating a layer-by-layer epitaxy mechanism. However, different terrace width can be detected between two samples. The terrace width of sensor with 2hour growth time is about 300nm which is about 10 times larger than 30min growth time. The thickness of the two samples can also be obtained by scratching the surface
and scanning by AFM. The results are shown in Figure 7.1(c) and (d). The dark regions indicate the film been removed and the step in the curve shows the thickness is approximate 15 nm and 65 nm for a 30min and 2 hour sample respectively. The growth rate then can be calculated to be 0.52nm/min. The RMS roughness for both samples is under 1nm indicating the good quality of sample for device applications.

The crystal structure analysis was shown in Figure 7.1(e) and (f). Two sets of diffraction peaks are observed for both samples. One set of these diffraction peaks can be

![Figure 7.1 Characterization of Cr\textsubscript{0.14}Bi\textsubscript{1.86}Te\textsubscript{3} based sensors with different deposition duration. (a) and (b) surface morphology; (c) and (d) thickness; (e) and (f) X-ray diffraction patterns of sensors with 30min and 2hour growth, respectively.](image)
indexed as mica substrate; while (0015), (0018) and (0021) diffraction peaks are obtained from Cr$_{0.14}$Bi$_{1.86}$Te$_3$ thin films with rhombohedral structure. Since the low thickness of thin films, the X-ray penetrates the thin film and detected both mica substrate and sample. It is noticed that the intensity of thicker sample is higher than that of the thinner sample. No extra peak is observed in both samples indicating the thin film is highly orientated. To summary, all the characterization results demonstrate that the Cr$_{0.14}$Bi$_{1.86}$Te$_3$ thin film with thickness of 15nm and 65nm are in high quality and suitable candidate for HE sensors.

7.3.2 Magneto-transport properties of Cr$_{0.14}$Bi$_{1.86}$Te$_3$ Hall effect sensors

After characterizing thin films, HE sensors are fabricated and magneto-transport measurements are carried out. Figure 7.2 shows Hall resistivity results at different temperatures from 20K to 2.5K. At 20K, the Hall resistivity ($\rho_{xy}$) varies between sensors with different thicknesses. The 15nm thin film sensor shows linear behavior of $\rho_{xy}$ and almost temperature independence. Whereas the 65nm thin film sensor shows nonlinear behavior in $\rho_{xy}$ and a positive slope of $\rho_{xy}$ regarding to temperature, indicating the sample has similar HE as a p-type semiconductor and it is difficult to observe QAHE in present samples. The appearance of nonlinearity in $\rho_{xy}$ at large magnetic field indicates Cr appears to substitute in Bi site and a net magnetization is generated in the thick sample at this temperature.

With decreasing the testing temperature to 10K [Figure 7.2(b)], both 15nm and 65nm sample show hysteresis behavior with small coercivity which indicates that AHE happens at this temperature due to a paramagnetic to ferromagnetic phase transition [77]. As can be observed that $\rho_{xy}$ saturated at a certain magnetic field. The saturation Hall resistivity ($\rho_{xy}^s$) of
65nm sample is much larger than that of 15nm sample. The Hall resistivity shows more obvious hysteresis behavior when temperature drops further down to 7.5K and 2.5K.

![Hall resistance graphs](image)

Figure 7.2 Temperature dependence of Hall resistance curves for Cr$_x$Bi$_{2-x}$Te$_3$ HE sensor with different thickness. (a) $T = 20$K, (b) $T = 10$K, (c) $T = 7.5$K, and (d) $T = 2.5$K. (e) temperature dependence of saturation field for Cr$_x$Bi$_{2-x}$Te$_3$ HE sensor and (f) saturation Hall resistivity at zero magnetic field. The dashed lines in (e) and (f) are guides to the eye.

At lowest testing temperature in present work ($T = 2.5$K), the hysteresis behavior with relative large coercivity can be observed both in thick and thin sensors[Figure 7.2 (d)]. For AHE, Hall resistance is described as $\rho_{xy} = R_H H + R_{AH}(M)$, which is composed of both ordinary
Hall resistivity $R_HH$ and anomalous Hall resistivity $R_{AH}(M)$. Here, $R_{AH}(M)$ takes the dominant role in Hall resistivity. Since the magnetization of sensors behaves hysterically, the $\rho_{xy}$ also shows the hysteresis behavior. Obviously, in all testing temperature range in this work, the saturation Hall resistivity ($\rho_{xy}^s$) of 65nm sensor is much larger than that of the 15nm sample. This may result from the magnetic anisotropy of the thin sample is different from that of the thick samples [107]. This different can be further explained by comparing $\rho_{xy}^s$ of these two sensors at different temperature.

Figure 7.2(f) shows the temperature dependence saturation Hall resistivity ($\rho_{xy}^s$). Both sensors with thinner and thicker film show a rapid decrease when near 8K indicating the ferromagnetic phase transition happened around this temperature (Tc), which generate magnetization after the phase transition contribute to AHE effect in Cr$_{0.14}$Bi$_{1.86}$Te$_3$ sensors [77]. The highest saturation Hall resistivity in 15nm sensor is about 27 μΩ•cm at 2.5K which is larger than that of Mn doped Bi$_2$Te$_3$ AHE sensor. Moreover, the largest value reach to 225 μΩ•cm in 65nm sensor. The large difference between the 15nm sensor and 65nm sensor demonstrate that a magnetic easy axis in the plane when thickness is about 15nm whereas a perpendicular magnetic anisotropy (PMA) has been obtained when the Cr$_{0.14}$Bi$_{1.86}$Te$_3$ sensor thickness reach 65nm which is the similar to the AHE senor with CoFeB and PtFe thin film [55].

Another crucial characteristic of AHE sensor is the saturation field ($H_s$). Figure 7.2(e) is the summary of $H_s$ as temperature varying from 2.5K to 30K. Both of the two samples show a decrease tendency of $H_s$ when temperature increase which is similar to typical ferromagnetic materials [103]. An abrupt change of $H_s$ can be observed at about 8K for both samples, consisting with the curie temperature (Tc) shown in $\rho_{xy}^s$. The lowest $H_s$ for both thin film
sensors is below 10 mT, which exhibit low switching field superiority for the device application [55]. The high saturation Hall resistivity and low saturation field imply the ultrahigh sensitivity in CrₓBi₂₋ₓ Te₃ based sensor.

\[ n = \left( |R_H| e \right)^{-1} \]

where \( R_H \) is the Hall coefficient and \( e \) is the electron charge. Figure 7.3 (a) shows temperature dependent carrier density. As temperature increases the carrier density also increasing. The thinner sample has higher carrier density of than the thicker sample because \( n \) is inverse proportional to \( \rho_{xy} \). Since \( \rho_{xy} \) of thin sample is smaller than that of the thick sample, \( n \) is larger. The lowest carrier density can achieve \( 0.55 \times 10^{18} \text{ cm}^{-3} \). The carrier mobility [Figure 7.3 (b)] of Cr₀.₁₄Bi₁.₈₆Te₃ TI sensor is calculated by using: \( \mu = \sigma_{xx}/ne \), where \( \sigma_{xx} \) is the longitudinal

![Figure 7.3](image_url)
conductivity. The mobility decrease from 0.35 m$^2$/Vs to 0.02 m$^2$/Vs with temperature increase from 2.5K to 30K for 65nm sample. For the 15nm sample, similar trend can be observed with lower value of carrier mobility, ranging from 0.16 to 0.006 m$^2$/Vs. The highest carrier mobility are comparable to pure Bi$_2$Te$_3$ in which the effective mass of electron is almost zero[83]. The relative low carrier density and high carrier mobility are signs of high Hall sensitivity.

### 7.3.3 The effect of temperature on sensitivity of Cr$_x$Bi$_{2-x}$Te$_3$ Hall effect sensors

The most important characteristic parameters of HE sensor is Hall sensitivity (S), which is the figure of merit for Hall sensor. The sensitivity of AHE sensors can be defined as initial Hall slope $S = d\rho_{xy}/dH$. Based on the magneto-transport properties shown in Figure 7.2, Hall sensitivity of Cr$_{0.14}$Bi$_{1.86}$Te$_3$ sensors with different thickness can be calculated. Figure 7.4 shows sensitivity of sensors within saturation field as a function of temperature and thickness. Inset of Figure 7.4 shows the schematic picture of Hall sensor under testing.

It can be observed that with temperature decreasing the sensitivity tends to increase. Below the temperature (T = 8K), sensitivity suddenly jumped to magnitude higher than that of the higher temperatures. This is because doping Cr introduces magnetization after ferromagnetic phase transition causing AHE. The thinner TI sensor (15nm) shows the highest sensitivity $S = 1666 \Omega/T$ at $T = 2.5K$, surpassing the highest sensitivity of semiconductor HE sensor ($1000 \Omega/T$) [112]. At $T = 2.5K$, the sensitivity reached 2620 $\Omega/T$ in 65nm sensor which is twice higher than 15nm sample. Moreover, Fig. 7.4 also compares the sensitivity between Cr doped Bi$_2$Te$_3$ and Mn doped Bi$_2$Te$_3$, of which the sensitivity is in the range 5 $\Omega/T$ - 43 $\Omega/T$ [62]. The sensitivity of 65nm Cr$_{0.14}$Bi$_{1.86}$Te$_3$ AHE sensor is about 60 times higher than that of Mn doped Bi$_2$Te$_3$ AHE sensor, which may due to the more stable ferromagnetism and insulation of Cr$_{0.14}$Bi$_{1.86}$Te$_3$. It should be mentioned that in the temperature range from 2.5K to
10K, sensitivity keep higher than 2000 Ω/T. This low temperature AHE sensor can be used as cryogenic magnetic field measurements, research of superconducting materials and low temperature magnetometry measurements.

![Graph showing temperature dependence of sensitivity](image)

Figure 7.4 Temperature dependence of sensitivity for Cr$_x$Bi$_{2-x}$Te$_3$ AHE sensor with different thickness. Inset shows the schematic picture of HE sensor under testing. The green curve shows the topological insulator thin film Mn doped Bi$_2$Te$_3$ with similar testing condition.

### 7.4 Conclusion

To summarize, we studied AHE sensor based on Cr$_x$Bi$_{2-x}$Te$_3$ topological insulator with thickness of 15 nm and 65 nm. It is found that the sensor remains high sensitivity in both thicknesses. The giant sensitivity is found $S=2620$ Ω/T at 2.5K in Cr$_x$Bi$_{2-x}$Te$_3$ sensor with thickness of 65 nm which is more than twice the sensitivity of semiconductor HE sensor. The high sensitivity results from Cr induced AHE in TI thin films. The Cr$_x$Bi$_{2-x}$Te$_3$ sensors show high carrier mobility, which enables the application of low power consumption magnetic
sensors. Moreover, both saturation Hall resistivity and sensitivity show dependence on thickness, which indicates the variation of magnetic anisotropy with changing thickness in sensors. Our work therefore enlightens the design of low-energy consumption and high sensitivity Hall devices such as magnetic sensor and memory devices.
CHAPTER 8. MAGNETIC SENSOR BASED ON MAGNETOELECTRIC EFFECT IN COBALT FERRITE AND BARIUM TITANATE COMPOSITE

Multiferroic materials exhibit magnetoelectric coupling and promise new device applications including magnetic sensors, generators, and filters. An effective method for developing magnetoelectric (ME) materials with enhanced ME effect is achieved by the coupling through the interfacial strain between piezoelectric and magnetostrictive materials. In this study, the electrical and magnetic properties of Ga doped magnetoelectric CoGa$_x$Fe$_{2-x}$O$_4$/BaTiO$_3$ composite are studied systematically. It is found that Ga doping improves the sensitivity of magnetoelastic response and stabilizes the magnetic phase of the composites. More importantly, Ga doping reduces the electrical conductivity of composite, as well as the dielectric loss. An enhancement of the electrostrain with doping Ga is also observed. Quantitative estimation indicates that magnetoelectric coupling is enhanced for Ga-doped CoGaxFe$_{2-x}$O$_4$/BaTiO$_3$ composites compared to a previous work with Ga-doping. Thus, the present is beneficial to the practical application of composite CoFe$_2$O$_4$/BaTiO$_3$-based multiferroic materials.

8.1 Introduction

Multifunctional devices based on magnetoelectric phenomenon require the coexistence of ferroelectricity and ferromagnetism, in addition to a strong coupling between the two ferroic orders [38]. The ferroelectric/ferromagnetic composites enable the development of magnetoelectric (ME) materials with enhanced ME effect. This can be achieved by indirect coupling through the interfacial strain between the ferroelectric and ferromagnetic materials [49-51]. Such strain mediated ME effect can be used to generate electric polarization in the ferroelectric component of the composite due to applied magnetic field in the ferromagnetic
component or magnetization in the ferromagnetic component due to applied electric field in the ferromagnetic component. The property tensor $dE/dH$ can be given by the product of the proportionality tensor of the phases [113]:

$$\alpha_{ij} = \frac{d\lambda_{ij}}{dH_j} * \frac{dE_i}{d\lambda_{ij}}$$

where $\alpha_{ij}$ is defined as linear magnetoelectric coefficient, $d\lambda/dH$ is the magnetostriction derivative and $dE/d\lambda$ is the change in the electric field with strain. Because the ME effect in composites is extrinsic, it depends on the microstructure of the composite and the strain mediated coupling across the interface of the ferromagnetic-ferroelectric components. Studies have been done involving combinations of different magnetostrictive and piezoelectric materials such as variety of ferrites and titanites [48, 114-119]. The inevitable drawback in this application is the leakage current due to the low resistivity of the ferromagnetic phase [115]. There is therefore need to develop alternative magnetoelectric materials with low leakage current. In this study, the results of an investigation on composites of Ga-substituted cobalt ferrite ($\text{CoGa}_x\text{Fe}_{2-x}\text{O}_4$) and $\text{BaTiO}_3$ are presented which also shows potentials for lower leakage current.

### 8.2 Experiment

$\text{CoGa}_x\text{Fe}_{2-x}\text{O}_4$ ($x = 0 - 0.3$) was prepared by the conventional two-phase solid-state reaction using the constituent oxide powders. 50 wt.% of $\text{CoGa}_x\text{Fe}_{2-x}\text{O}_4$ was mixed with 50 wt.% of an analytical reagent grade $\text{BaTiO}_3$ powder. To ensure homogenous mixture, the chemicals were milled for 6 h, calcined twice in the air at 1273 K for 4 hrs and sintered at 1473 K for 6 hrs. The sintered pellets were of 15 mm diameter.
To study the crystal structure and purity of the composite samples, room temperature X-ray diffraction (XRD) was performed using Cu Kα radiation. The microstructure and composition of the samples were studied by scanning electron microscopy (SEM) and energy dispersive X-ray spectroscopy (EDS), respectively. Fractured sample surfaces were used for the SEM analysis. Magnetic properties were studied in a vibrating sample magnetometer (VSM) with maximum applied magnetic field of 4 kOe. Magnetostriction was measured, in an electromagnet, with magnetic field applied in the direction of strain measurement using strain gauges attached to the samples. Ferroelectric workstation was used to measure the polarization as a function of the electric field and electric field induced strain.

8.3 Results and Discussion

The microstructure and crystal structures are similar in CoGa_xFe_{2-x}O_4/BaTiO_3 (x = 0 - 0.3). The electron images and XRD patterns in Figure 8.1 are for the composition at x = 0.3. The backscattered electron micrographs [Figure 8.1(a)] indicate that the samples have high density. The light and dark contrasts represent the BaTiO_3 (BT) and CoGa_xFe_{2-x}O_4 (Ga0.3CFO) phases, respectively. The secondary electron modal micrograph of the sample [Figure 8.1(b)] shows that the BT and Ga0.3CFO phases are distributed evenly with the Ga0.3CFO forming some angular morphology clusters. BT appear as smaller particles with irregular shapes.

The corresponding EDS elemental maps are shown in Figure 8.1(c) and (d). The light area in Figure 8.1(c) and the dark area in Figure 8.1(d) represent Ba and Ga respectively. These maps indicate Ga is doped into the CFO phases rather than BT phase in the composite. The XRD pattern in Figure 8.1(e) indexed with BaTiO_3 and CoGa_xFe_{2-x}O_4 using PDF cards shows that the composite consists of tetragonal BaTiO_3 phase (indexed in red fonts) and spinel CoGa_xFe_{2-x}O_4 phase (indexed in blue fonts). And, no secondary phases are form.
The magnetic hysteresis loops of the \( \text{CoGa}_x\text{Fe}_{2-x}\text{O}_4/\text{BaTiO}_3 \) composite \((x = 0, 0.1, 0.2, 0.3)\), showing shapes typical of soft magnetic material are presented in Figure 8.2(a).
The saturation magnetization, remanence and coercivity are shown in Figure 8.2(b), 2(c), and 2(d) respectively. Magnetization at maximum applied field of 4 kOe increases with Ga concentration in CoGa$_x$Fe$_{2-x}$O$_4$ up to $x = 0.2$ and decreases slightly at $x = 0.3$. Similar observation was previously reported in which it was stated that Ga$^{3+}$ has A-site preference [120, 121]. Such may also result in cobalt ions being displaced into the B-sites. Since the net magnetic moment in spinel ferrites is obtained by $m = \sum m_{B-sites} - \sum m_{A-sites}$, substituting for Fe$^{3+}$ on the A-sites and displacing more Co$^{2+}$ into the B-sites would increase magnetic moment. $\sum m_{B-sites}$ and $\sum m_{A-sites}$ represent the net magnetic moment of the B-sites and A-
sites cations, respectively. The slight decrease at $x = 0.3$ may indicate the onset of some Ga ions being substituted into the B-sites as its concentration increases.

The remnant magnetization, $M_r$ [Figure 8.2(c)] and coercive field ($H_c$) in Figure 8.2(d) initially increase from $x = 0$ to $x = 0.1$ but afterwards decreases. This may be a consequence of changes in magnetocrystalline anisotropy due to Ga$^{3+}$ in the spinel phase and grain size [122, 123]. It is known that the magnetization process includes both domain wall motion and domain rotation. The small grains tend to result in low density of domain walls. Therefore, the domain rotation becomes dominant factor during magnetization rather than the domain wall motion. Since the domain rotation consumes more energy than the domain wall motion, the coercive field ($H_c$) increases. The trend observed here has been reported for both coercive field and magnetocrystalline anisotropy in Zn-substituted CoFe$_2$O$_4$ [124].

In Figure 8.3(a), similar trend in magnetostriction as a function of applied magnetic field is obtained for all composites. Generally, magnetostriction decreases in the Ga-containing composites, indicating the effect of Ga-substitution on the magnetostrictive properties of spinel cobalt ferrite phase. This decrease is related to the weakening of the exchange coupling with substitution of non-magnetic Ga$^{3+}$ which would affect magnetostriction. A similar observation was reported in magnetostrictive properties of Ga-substituted cobalt ferrite at 300 K [120]. The observation that the magnetostriction plots do not saturate as would be obtained in only CoGa$_x$Fe$_{2-x}$O$_4$ phase indicates the coupling of the strains on the BT and CoGa$_x$Fe$_{2-x}$O$_4$ phases.
The strain derivative \( \frac{d\lambda}{dH} \), in Figure 8.3(b) is an important parameter which demonstrates the sensitivity of magnetoelastic response to an external field. The maximum strain derivative \( (d\lambda/dH)_{max} \) in Figure 8.3(c) shows an increase with Ga concentration in \( \text{CoGa}_x\text{Fe}_{2-x}\text{O}_4/\text{BaTiO}_3 \) composite. The highest \( (d\lambda/dH)_{max} \) value is found at \( x = 0.3 \) in this study which is higher than the previous reported pure \( \text{CoFe}_2\text{O}_4 \) [121] as well as some other

Figure 8.3 Magnetostriction (\( \lambda \)) vs. magnetic field (H) curves for \( \text{CoGa}_x\text{Fe}_{2-x}\text{O}_4/\text{BaTiO}_3 \) (\( x = 0, 0.1, 0.2, 0.3 \)). (b) \( d\lambda/dH \) as a function of magnetic field (H). (c) The maximum sensitivity of magnetostriction with respect to different Ga concentrations.
ME composites [125]. This high strain derivative indicates possible improvement of the ME effect in CFO/BT composite.

The ferroelectric properties of the composites are shown in Figure 8.4. The polarization vs. electric field (P-E) loops obtained at room temperature, are shown in Figure 8.4(a). It can be seen that there is no saturation polarization as typically seen in P-E loops of pure BaTiO₃. This indicates that electrical conductivity increase with increasing the electric field, i.e the existence of leakage current. However, the electric hysteresis loops become slanted and less coercive with increasing Ga concentration in the composites, suggesting the decrease of leakage current with Ga doping. Both the remnant polarization (Pₑ) and coercive field (Eₑ) get smaller as Ga concentration increases in the (CoGaₓFe₂₋ₓO₄)/BaTiO₃ composite, as shown in Figure 8.4(b). This indicates a deviation from a typical ferroelectric behavior of BT to one in which it is coupled to the CFO phase. This deviation in the long range order behavior of electric dipoles is due to the ferrite particles with a spinel structure being incorporated into BaTiO₃ perovskite structure.

The improvement of the leakage current could also be observed from the plot of the loss tangent (tan δ) as a function of temperature shown in Figure 8.4(c). The loss tangent of the composites was measured at 10 kHz. It can be seen that the tan δ value is lower in Ga0.3CFO/BT than CFO/BT at all temperatures and is about one-half less at 160°C. It is likely that the increase Ga concentration in the composites reduces defects such as oxygen vacancies in the BaTiO₃ ferroelectric phase, which is responsible for the decrease in electrical conductivity as Ga content increases. The unipolar electric-field-induced strain S(E) curves of the composite are shown in Figure 8.4(d). It can be found that the electrostrain of (CoGaₓFe₂₋ₓO₄)/BaTiO₃ with x = 0.3 is higher than that of x = 0.2. Moreover, the normalized strain $d_{33}^*$
can be calculated from the S(E) curve by $S_{\text{max}}/E_{\text{max}}$ ratio in the unipolar strain curve. The biggest $d_{33}^*$ is about 514 pm $V^{-1}$ in present study when $x = 0.3$. As a result, the electrostrain of the composites also improves with Ga doping.

Figure 8.4 (a) Ferroelectric properties of CoGa$_x$Fe$_{2-x}$O$_4$/BaTiO$_3$ composites ($x = 0, 0.1, 0.2, 0.3$). (b) Remnant polarization and electric coercive field with different Ga concentration in the ferromagnetic phase. (c) Loss tangent as a function of temperature at 10 kHz frequency. (d) The unipolar electric-field-induced strain S(E) curves.

Considering the product of the proportionality tensor of the phases described in introduction, Van den Boomgaard established a model which can be used to estimate the ME voltage coefficient, assuming comparable Young’s moduli for both CoFe$_2$O$_4$ and BaTiO$_3$. The dielectric constant of BaTiO$_3$ is much larger than CoFe$_2$O$_4$ [85].

The ME voltage coefficient of the composite given by this model is $(dE/dH)_{\text{comp}} = m_v(d\lambda/dH)_{\text{CFO}} * (1 - m_v)(dE/d\lambda)_{\text{BT}}$. We used the sample with $x = 0.3$ (Ga0.3CFO-BT).
in which we had the maximum optimization, to estimate the coefficient. From the magnetostrictive derivative (Fig. 8.3) and electrical electric field-induced strain curve (Fig. 8.4), we can get \((d\lambda/dH)_{Ga0.3CFO} = 2.6 \times 10^{-9} m/A\) and \((dE/d\lambda)_{BT} = 1.95 V/pm\). Using 0.5 volume fraction of BT and considering the uniform distribution of the phases as previously shown in the microstructure presented in Fig. 8.1, we can obtain the ME voltage coefficient of 
\[ \alpha = 1.26 \text{ (m/A)(V/m)} \], which is larger than previous reported for CFO/BT \(\alpha = 1.19 \text{ (m/A)(V/m)}\) [113]. Therefore, this work demonstrates that by doping Ga in \((\text{CoGa}_x\text{Fe}_{2-x}\text{O}_4)/\text{BaTiO}_3\), both magnetostriction sensitivity and electrostrain increases, indicating enhanced magnetoelectric performance for practical applications.

### 8.4. Conclusion

In this work, systematically studies on the ferroelectric and ferromagnetic properties of \((\text{CoGa}_x\text{Fe}_{2-x}\text{O}_4)/\text{BaTiO}_3\) \((x = 0.1, 0.2, 0.3)\) magnetoelectric bulk composites are presented. The results indicate a coupling effect of the ferroelectric and ferromagnetic phases. Although the magnetostriction decreased in amplitude with Ga concentration, the maximum strain derivative increased. The maximum strain derivative is obtained for \(\text{Ga0.3CFO/BT}\). Moreover, the magnetostriction plots show clear indication of interaction between both phases. Also, Ga-substitution into the composite both suppresses electrical conductivity and improves the normalized strain \(d_{33}^*\). Through model estimation, the \((\text{CoGa}_{0.3}\text{Fe}_{1.7}\text{O}_4)/\text{BaTiO}_3\) composite shows larger ME voltage coefficient than CFO/BT implying magnetoelectric coupling are enhanced after doping Ga. These results offer new insight into the ability of improving the response of magnetostrictive and controlling electrical conductivity in the CFO/BT multiferroic composite.
CHAPTER 9. ULTRAFAST OBSERVATION OF DEMAGNETIZATION IN MAGNETICALLY DOPED TOPOLOGICAL INSULATORS

9.1. Introduction

Previous chapters introduced some basic studies and sensor applications of magnetically doped topological insulators, which all put TIs in static or quasi static environments. This chapter will focus on the dynamics of magnetization, demagnetization, and relaxation in magnetically doped TIs by a cutting-edge technique, ultrafast time-resolved magneto-optical Kerr effect (MOKE) spectroscopy.

Spectroscopy is an important tool for studying the light and matter interaction. Electrons in matters are excited by the external light, which triggers the transitions between different energy states in matters. Information and properties of the matter can be detected by an emission spectrum, a plot with your interest as a function of wavelength or frequency. Ultrafast time-resolved MOKE spectroscopy based on the state of art ultrafast laser source, which can provide femtosecond ($10^{-15}$ second) pulses with a peak power up to the petawatt level ($10^{15}$ W). The ultrashort and ultrahigh power laser can drive matters to an extreme non-equilibrium state instantaneously. Thus, this provides an opportunity to study dynamic process far beyond the conventional thermal-equilibrium environments.

9.2. Ultrafast Time-Resolve Magneto-Optical Kerr Spectroscopy Setup

Magneto-optical Kerr effect describes the change of light when reflected from a magnetized matter surface. In this experiment, a polarized ultrafast laser reflects from the sample and detected by the detector. A change in Kerr rotation, ellipticity, or polarized amplitude can be converted into changes in light intensity. The experiment setup is a pump-
probe spectroscopy. The basic idea of this method is using two or more optical pulses with variable time delay between them to investigate the dynamic process. In this experiment, we use the spectroscopy built in Dr. Jigang Wang’s lab. The detailed setup process can be find in reference [126]. Here I briefly show the schematic picture of the setup in Figure 9.1. The laser source comes from the Ti; Sapphire regenerative amplifier (Model: SplitFire Pro, Spectro-Physics). The center wavelength of the polarized laser source is 799 nm (1.55 eV), the repetition rate is 1 kHz. Then the output laser is split into two path, pump and probe path. The pump beam is modulated to 500 Hz, 400nm circularly polarized laser, which goes through delay stage and reach a TI sample surface. The probe beam is the same p-polarized laser focus also on sample surface. The reflective beam of probe laser is collected and measured in the polarization bridge. A TI thin film sample is placed on top of a permanent magnet which field is perpendicular to TI surface. Both sample and magnet are hold in the Cryostat chamber and will cool down to Temperature ~ 4.2K.

![Figure 9.1 Ultrafast time-resolve magneto-optical Kerr spectroscopy setup with topological insulator samples.](image)

9.3. Results and Discussions

The sample in the experiment is Cr$_x$Bi$_{2-x}$Te$_3$, $x=0.29$ TI thin film. According to the previous studies, this thin film experience ferromagnetic phase transition at $T_c \sim 30$K according to magneto transport study. The magnetization saturated at $B_\perp \sim 0.2$ T. Therefore, the magnetic field applied by the permanent magnet is $B_\perp \sim 0.25$ T to ensure all magnetization is align along the external field.

Figure 9.2(a) shows the schematic picture of pump laser interacting with spins in Cr doped Bi$_2$Te$_3$. Before the laser pulse reaches the sample surface, because the external magnetic field, all spin is aligning in the same direction. When laser pulse reaches the surface, the photon interacting with the electrons, the electrons interaction with spins, spins begin to precession, followed by the relaxation process of the spin align to the external field. Figure 9.2(b) is the temperature dependence of the photoinduced MOKE signal first 300 ps with fitting curves in red.
detailed time-dependent MOKE signal change at various temperatures. There are at least two dynamics regarding to the MOKE signal: fast raising process at delay time less than 5 ps and then slow decay with long time duration. The maximum MOKE signal related to the largest demagnetization in samples. One can clearly observe that the lower the temperature, the stronger MOKE signal one can get. To further analysis this curve, we use the following equation to fit the curve:

\[
F(t) = \left\{ A \left[ 1 - (e^{-t/t_1}) \right] + B \left[ 1 - (e^{-t/t_2}) \right] + C \left[ 1 - (e^{-t/t_3}) \right] \right\} e^{-t/t_4}
\]

This model consists three exponential rising terms and a single exponential decay term, where A, B, C is the raising constants and \( t_1, t_2, t_3 \) and \( t_4 \) are the rising and decay time constants. To fit the curve with the above model, we can get the temperature dependent time constants as shown in Figure 9.3. The general tendency of four time constants is all decrease with increasing temperature. Further analysis is required to study the reason of this decreasing tendency.

![Figure 9.3 Temperature dependent rise and decay time constants.](image-url)
To summarize this on-going project, temperature dependent photoinduced demagnetization and relaxation dynamics are measured. Results show demagnetization amplitude becomes larger as decreasing temperature indicating ferromagnetism sets in at lower temperature. Three demagnetization and one relaxation dynamics are observed, for which the reason needs further investigation.
CHAPTER 10. CONCLUSION

Magnetic sensors are taken up a worthy place amidst the great diversity of transducer of nonelectric domains into electronic data. Various types of magnetoresistors, Hall sensors, magnetodiodes, magnetotransducers of sophisticated design and operation have been developed. Over hundreds of papers, reviews, monographs and patents have been published on the magnetic sensor treating various aspects of the properties and operations, prototype device designs, fabrication, technology and application. However, the priority given to specific problems makes a comprehensive and balanced analysis of this field of study more difficult, especially in view of its rapid development over the past few years. The material used for magnetic sensors are also important and evolution along with the development of magnetic sensor.

The present work mainly focus on two kinds of materials, multiferroic composite and topological insulator, targeting at two magnetic sensors: magnetoelectric multiferroic sensor and Hall effect sensor.

First part of the thesis focus on magnet sensor based on a novel kind of quantum material, namely, topological insulators (TIs). These materials exist both in two dimension (2d) and three dimension (3d). They are mostly insulating in the bulk but have high carrier mobility on edge of 2d materials and surface of 3d materials. The existence of the edge states or surface states is because of the unique bulk band structure which distinguishes TIs from normal insulators. Instead of just have an energy gap which prohibit electron jumping from valence band to conduction band, the bulk band inversion of TIs creates two surface channels to link valence band and conduction band which allows electrons with different spin orientations (up or down) can transfer in these two channels in opposite directions. The bulk band inversion is
a result of a strong relativistic effect of core electron spin and its orbital momentum interaction. The two channels of electrons propagating with different directions are linearly dispersed in energy vs. momentum diagram and cross at a certain point in momentum space inducing a special point, Dirac point, where the effective mass of electrons at that state is approaching zero. Dirac cone of Surface states in TIs is very much similar to the band structure of graphene at certain points in momentum space. The electron mobility at Dirac point of TIs is as large as that of graphene, which enable them the candidates for high speed transistors. All work in present thesis focus on 3D TI systems. Compared to graphene, because of the bulk nature of 3D TIs, the problem due to the 2D nature of graphene can be neglect such how to acquire single layer and edge effect.

However, as a coin has two sides, the bulk bandgap of mostly all 3D TIs is too small to any room temperature application. What’s more, most 3D TI systems, including Bi\textsubscript{2}Se\textsubscript{3}, Bi\textsubscript{2}Te\textsubscript{3}, Bi\textsubscript{x}Sb\textsubscript{1-x}, Sb\textsubscript{2}Te\textsubscript{3}, has almost non ideal band structure which requires totally insulating in the bulk and Dirac point centered in the bulk bandgap. However, due to the naturally small band gap and defects brought into system during crystal growth, none of the existing systems fulfill all the requirements. Therefore, first part of my thesis related to TI is to grow high quality TI systems. Molecular Beam Epitaxy (MBE) method was used to grow TI thin film on different substrates. Results shows that TIs grown on mica substrate provide the lowest surface roughness, largest terrace width and lowest sheet resistance compared to those grown on Si substrates and GaAs substrates. What’s more, mica is transparent and flexible substrate which enable the possible application of TI thin films on optoelectronics.

One central issue that has plagued the experimental progress with TI is the presence of bulk doping or conductance in most naturally grown crystal. Therefore, second part of TI
work is to make the ideal 3D TIs with reducing bulk conductivity. Elemental doping and composition tuning ternary compounds are used on two typical TI systems Bi$_2$Te$_3$ and Sb$_2$Te$_3$ to make (Sb$_{1-x}$Bi$_x$)$_2$Te$_3$ compound to tune both the Dirac cone and Fermi level into the bulk band gap. After doping Bi into Sb$_2$Te$_3$ to certain concentration, I observed a maximum in sheet resistance demonstrate presentence of Dirac point between bulk valence band and conduction band. However, the conductance and resistance measurement alone cannot differentiate electronic state on surface of TIs from other material such as graphene since it has similar behavior, so the conducting measurement is not striking. A more precise method to measure TI surface state is Hall measurement. Results show the quantum oscillation of Hall resistance and fitting curve provides a low value of 2D carrier density, cyclotron mass, and Fermi vector. Together with the previous resistance measurements, we can make a conclusion that this work provides a near ideal TI base system \((\text{Sb}_{0.957}\text{Bi}_{0.043})_2\text{Te}_3\) for further scientific research and device application. However, the most direct and convincible method to detect the surface state is to “see” through Angle Resolved Photo Emission Spectroscopy (ARPES), which is ideal tool to measure energy dispersion of surface states of a solid \(E(k_x, k_y)\) as function of momentum \(\hbar k_x, \hbar k_y\). Due to the instrument limitation, I did not get access to ARPES but there are several other research groups show ARPES results of similar system.

Another important feature that TIs have is that their robust surface state is protected by time-reversal symmetry (TRS) which suppresses the electron backscattering with impurities other than what can break TRS such as magnetic field and magnetization. When applying a magnetic field normal to the surface or by inducing a net out-of-surface magnetization in the material, TRS is broken on the surface state, creating an energy splitting between the electron with spin-up and spin-down surface bands. This opening of surface band gap is phenomenal
not only because it is the first experimental system example to observe Quantum Anomalous Hall effect but also shine the light on possible application of these material to magnetic sensor field. Therefore, the last part of thesis on TI project are mainly based on the exploration of magnetically doped TI systems and their application as magnetic sensors. Cr doped Bi$_2$Te$_3$ TI thin film are presented to study the transport properties with various magnetic element doping concentrations. As increasing magnetic doping in Bi$_2$Te$_3$, a ferromagnetic phase transition is developing over certain Cr concentration corresponding to observation of anomalous Hall effect afterwards on Hall resistance. Arrot plot shows the ferromagnetism in TIs may result from RKKY interaction of magnetic impurities consisting of Heisenberg-like, Ising-like, and Dzyaloshinskii-Moriya-like terms. Hall effect sensors and anomalous Hall effect sensors are developed based on Mn doped and Cr doped Bi$_2$Te$_3$ systems. Ultrahigh Hall sensitivity of the sensor are found due to the ferromagnetism induced anomalous Hall effect. The significance of the present work is the development of a prototype Hall sensor using this novel kind of newly discovered materials. It is the first attempt of making a micro magnetic sensor out of TIs focusing on its magnetic properties. There are other groups also working on devices such as transistor based on TIs emphasizing on their extraordinary carrier mobility.

Topological insulators is an exciting topics both in theory and practice. There are lots of theoretical developments describing the possible types of TIs, classifying them, the possible kinds of physical consequences that they may have such as quantum anomalous Hall effect. It combines mathematics, physics and chemistry in a very intimate way, it's been an exciting topic last five to ten years that this field has seen an enormous development. Experimentally, there are several approaches for the future study. First is the attempt to find new and better materials of various kinds TIs. And the second direction is for existing materials to actually
measure surface transport properties, optical properties and magnetic properties to demonstrate that the topological materials are actually behaving in the way that they are supposed to be behaving, or perhaps in surprising ways that we didn't anticipate. And then a ultimate goal is applications. In this work, we made Hall sensor out of TIs. There are certainly potential applications in other perspectives, researches are using the edge channels as wires in microelectronic devices or for sending signals; some applications that have to do with the magneto-electric coupling; TIs are also proposed to use in quantum computing by designing qubits.

In order to realize the proposed TI based device, another interesting material which is multiferroic has been investigated in the second part of thesis. This is because we need to use electric field to control the direction of magnetizations so that through the proximity effect, the spin of magnetically doped TI can be aligned out-of-surface. Magnetoelectric multiferroic materials is a kind of novel material become striking due to its multifunctionality, displaying magnetization and dielectric polarization in the same material, for a variety of device application. The single phase multiferroic materials such as BiFeO₃, in which ferromagnetic and ferroelectric order spontaneous appear and couple, are rare in nature. Besides, the coupling of the two orders in bulk single phase material is too weak to utilize in device and sensors. Intensive researches are being pursued towards strengthen of magneto-electric coupling and design of new materials with stronger coupling. Another approach is to use indirect coupling of ferromagnetic and ferroelectric properties of different materials in order to get strong magnetoelectric (ME) coefficient, for example couple the two orders through induced strain in crystal lattices. This can be achieved because of the general exists of magnetostriction of ferromagnetic materials and piezoelectricity of ferroelectric materials. By combining high magnetostrictive material with high piezoelectric material into different structural composites,
the ME coefficient is expected to be higher than that of the single phase materials. By making
the multi-phase multiferroic materials, the property of controlling magnetic properties by
applying electric field and vice versa is expected not only be accomplished in lab researches
but also been implemented in industry. Therefore, in my work, I choose the most common and
cheap non rare earth ferromagnetic with highest magnetostriction ceramic, cobalt ferrite
(CoFe$_2$O$_4$) as the ferromagnetic element in ME composite; Following the same idea, I choose
barium titanate (BaTiO$_3$) which is the most common room temperature piezoelectric material
with relative high piezoelectric coefficient as ferroelectric element in composite. The most
widely used ceramic fabrication process, solid state reaction method, is used to combine the
two into composites. I find the ME coefficient value varies with tuning the concentration of
elements in the composites. By doping Ga into cobalt ferrite, the magnetostriction derivative
(d$\lambda$/dH) increases in compounds. Then synthesis composite Ga doped CoFe$_2$O$_4$ power with
BaTiO$_3$ power into composites, the overall ME coefficient are expected to increase after
calculation. This results provide the new approach to enhance the ME coefficient by increasing
the sensitivity of each element, magnetostriction derivative (d$\lambda$/dH) and piezoelectricity
(dE/d$\lambda$) in composite. Besides that, the doping element, Ga, improves the solution of long-
standing current leaking problem in ME materials. What’s more, the experiment I designed
using the most common materials and most easy method to fabricate the sample, which offer
the opportunity to apply in a large scale industry manufacture.

Recent experimental results show a huge increase of ME coefficient in low dimensional
ME materials such as thin films. This is a further step toward the implementation of micro
device application, especially, as the sensors and transducer requires much smaller size, higher
capability, more efficient and lower energy consumption. For the future work, I would like to
apply the current bulk material Ga doped CoFe$_2$O$_4$/BaTiO$_3$ composite to thin film samples. Paused Laser deposition (PLD) is an effective and efficient method to fabricate thin film oxidize samples. Thickness influence on ME coefficient can also be investigated. The ultimate goal is to make micro or nano electronic devices out of the current system. For example, to design a new kind of read-write head sensor for magnetic recording technique. Dr. Nan’s group have demonstrated a prototype ME read heading using CoFe$_2$O$_4$/BaTiO$_3$ bilayer ME heterostructures. Their experimental results show the output voltage waveform of the ME reader can follow magnetic excitation waveform. This new kind of read head become promising because of its less power consumption, smaller size and simpler structure than the conventional magnetoresistance sensor. However, sensitivity of the current ME reading head is not as high as the Giant Magnetoresistance (GMR) sensor. What is more, the recording densities which relies on the ME heterostructure, is not large enough to apply in future high density magnetic recording techniques. Therefore, further research need to be done in improving the performance of current sensor including using much higher ME coefficient materials. To understand ME coupling in the heterostructure also plays an important role to design better ME sensors. However, the cost of the thin film material might be much higher than the conventional material regarding to the device application in industry.
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